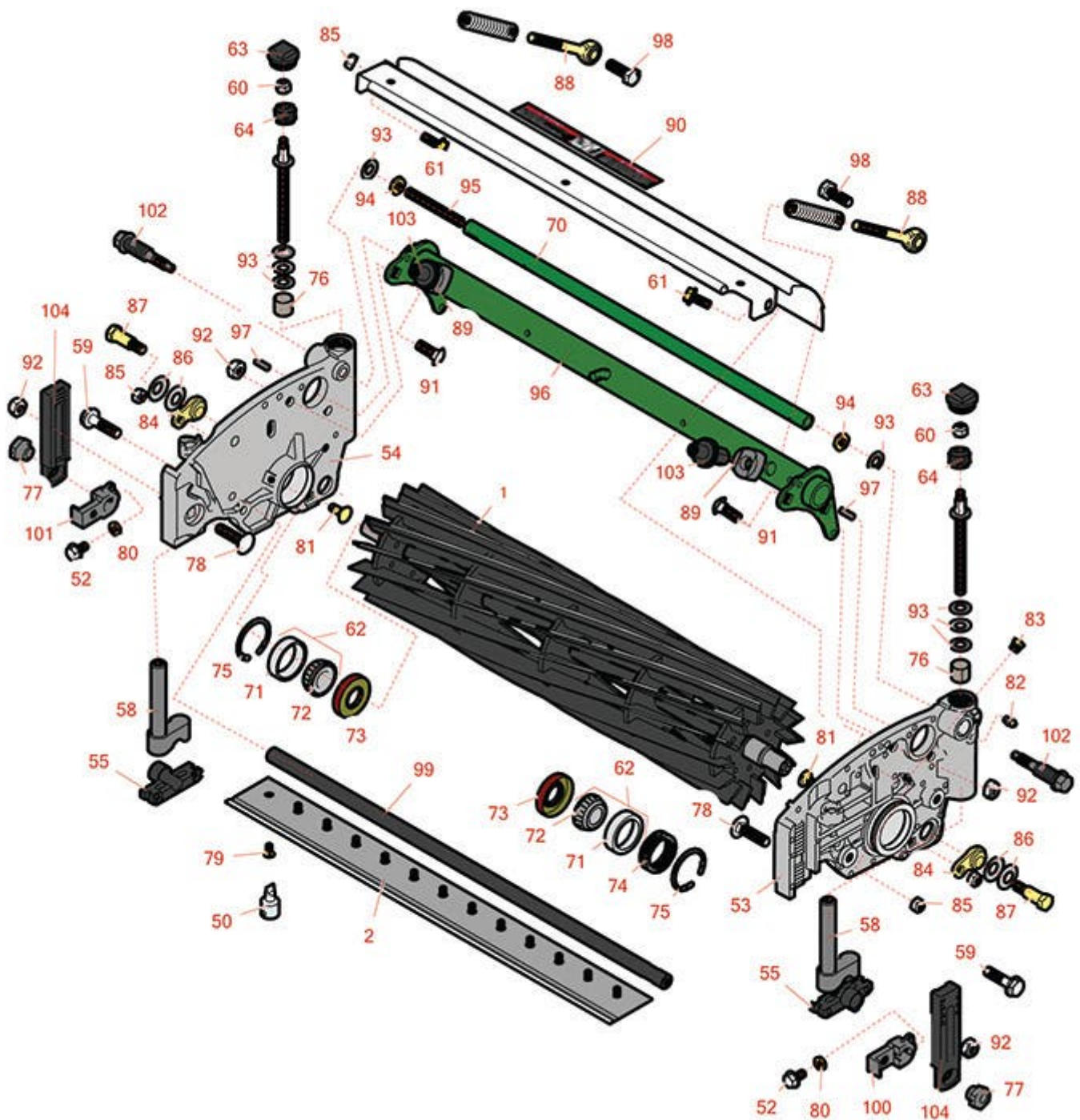




# Replaces John Deere 2400 Riding Greens Mower Parts

Cutting Unit  
Reel & Bedknife



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# Replaces John Deere 2400 Riding Greens Mower Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guranteed

|   |                  |          |                |   |
|---|------------------|----------|----------------|---|
| 1 | <b>RTCA19350</b> | TCA19350 | Reel - 7 Blade | 1 |
|---|------------------|----------|----------------|---|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                  |          |                 |   |
|---|------------------|----------|-----------------|---|
| 1 | <b>RTCA19351</b> | TCA19351 | Reel - 11 Blade | 1 |
|---|------------------|----------|-----------------|---|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                |          |                 |   |
|---|----------------|----------|-----------------|---|
| 1 | <b>R130250</b> | TCA23621 | Reel - 14 Blade | 1 |
|---|----------------|----------|-----------------|---|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

## R&R Bedknives, Lifetime Guranteed

|   |                 |                     |                          |   |
|---|-----------------|---------------------|--------------------------|---|
| 2 | <b>RET17767</b> | ET17767,<br>UC23562 | Bedknife - High Cut 5/16 | 1 |
|---|-----------------|---------------------|--------------------------|---|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |                                            |                                         |   |
|---|----------------|--------------------------------------------|-----------------------------------------|---|
| 2 | <b>RMT7351</b> | ET17489,<br>MT7351,<br>UC19154,<br>UC28163 | Bedknife - 22in Lo-Cut .079<br>Min. HOC | 1 |
|---|----------------|--------------------------------------------|-----------------------------------------|---|

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Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                 |                                                                   |                                         |   |  |
|---|-----------------|-------------------------------------------------------------------|-----------------------------------------|---|--|
| 2 | <b>RET17533</b> | ET14402,<br>ET17533,<br>ET17767,<br>MT4869,<br>MT7351,<br>UC18873 | Bedknife - 22in Standard- .126 Min. HOC | 1 |  |
|---|-----------------|-------------------------------------------------------------------|-----------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                 |          |                                           |   |  |
|---|-----------------|----------|-------------------------------------------|---|--|
| 2 | <b>RTC36165</b> | TCU36165 | Bed Knife - Razor Tool Steel 22 - Low Cut | 1 |  |
|---|-----------------|----------|-------------------------------------------|---|--|

## R&R Razor Tool Steel Bedknives, Lifetime Guranteed

|   |                |                    |                                                 |   |  |
|---|----------------|--------------------|-------------------------------------------------|---|--|
| 2 | <b>R130116</b> | MT4846,<br>UC18877 | Bedknife - Razor Tool Steel - 22 Tournament Cut | 1 |  |
|---|----------------|--------------------|-------------------------------------------------|---|--|

*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

## Overhaul Kits and Tools

|    |                 |  |                            |   |  |
|----|-----------------|--|----------------------------|---|--|
| 50 | <b>R101278T</b> |  | Bedknife Screw Driver Tool | 1 |  |
|----|-----------------|--|----------------------------|---|--|

*Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## Other Parts Available

|    |                   |                       |                                 |   |  |
|----|-------------------|-----------------------|---------------------------------|---|--|
| 52 | <b>R33114-016</b> | 19M7162               | Bolt - Hx HD 8mm x 1.25 x 15    | 2 |  |
| 53 | <b>RTC35637</b>   | TCU24427,<br>TCU35637 | Panel - LH                      | 1 |  |
| 54 | <b>RTC35638</b>   | TCU24426,<br>TCU35638 | Panel - RH                      | 1 |  |
| 55 | <b>RUC22218</b>   | UC22218               | Half Clamp                      | 2 |  |
| 58 | <b>RAUC13512</b>  | AUC13512,<br>TCA18706 | Adjuster                        | 2 |  |
| 59 | <b>R19M7804</b>   | 19M7804               | Bolt - Flanged Hex M10-1.5 x 40 | 4 |  |
| 60 | <b>RM148268</b>   | M148268               | Lock Nut                        | 2 |  |
| 61 | <b>R19M7866</b>   | 19M7866               | Bolt - Flanged Hex M8-1.25 x 20 | 2 |  |
| 62 | <b>R500534</b>    |                       | Bearing - with Cup              | 2 |  |

*Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:*

|    |                 |                       |               |   |  |
|----|-----------------|-----------------------|---------------|---|--|
| 63 | <b>RUC16102</b> | TCU24949,<br>UC16102  | Cap           | 2 |  |
| 64 | <b>RTC40491</b> | TCU24683,<br>TCU40491 | Worm Gear     | 2 |  |
| 70 | <b>RTC26729</b> | TCU26729              | Tube          | 1 |  |
| 71 | <b>R254-79</b>  | JD8226                | Cup - Bearing | 2 |  |

*Detail Description: Use R254-79M installation mandrel to properly install race.:*

|    |                 |         |                      |   |  |
|----|-----------------|---------|----------------------|---|--|
| 72 | <b>R254-78</b>  | JD8188  | Tapered Bearing Cone | 2 |  |
| 73 | <b>RET14566</b> | ET14566 | Seal - Reel          | 2 |  |

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Cutting Unit  
Reel & Bedknife



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|---------|--------------|------------------------------|-----------------------------------|---------|----------------|
| 74      | RTCU23880    | TCU23880,<br>TCU28964        | Compression Spring - Reel Bearing | 1       |                |
| 75      | R40M7226     | 40M1862,<br>40M7226          | Ring - Retaining                  | 1       |                |
| 76      | RMT74        | MT74                         | Bushing - Roller Bkt              | 2       |                |
| 77      | RTCU28635    | TCU24555,<br>TCU28635        | Eccentric                         | 2       |                |
| 78      | R03M7194     | 03M7194                      | Bolt                              | 2       |                |
| 79      | R101278      | 21M7194                      | Screw - Bedknife                  | 13      |                |
| 80      | R14M7151     | 14M7151                      | Nut - Jam Roller Adj              | 2       |                |
| 81      | R03M7184     | 03M7184                      | Bolt - Carriage M8                | 2       |                |
| 82      | R302-5       | JD7797,<br>JD7842,<br>JD7844 | Fitting - Grease                  | 2       |                |
| 83      | R170714      | E14814                       | Fitting - Pressure Relief         | 2       |                |
| 84      | RTCU24334    | TCU24334                     | Retainer                          | 2       |                |
| 85      | RH137328     | H137328                      | Locknut                           | 2       |                |
| 86      | RN168012     | N168012                      | Washer - Spring                   | 4       |                |
| 87      | RMT3016      | MT3016                       | Bolt - Bed Bar                    | 2       |                |
| 88      | RTCU25223    | TCU25223,<br>TCU30798        | Spherical Rod End                 | 2       |                |
| 89      | RTCU25394    | TCU25394,<br>TCU27453        | Base                              | 2       |                |
| 90      | RMT6517      | MT6517                       | Label - Warning                   | 1       |                |
| 91      | R03M7191     | 03M7191                      | Bolt - Carriage M10 x 25          | 4       |                |

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| Item No | R&R Part No.     | OEM Part No.          | Description                               | Qty Req | Order Quantity |
|---------|------------------|-----------------------|-------------------------------------------|---------|----------------|
| 92      | <b>R14M7517</b>  | 14M7517               | Locknut - 10mm x 1.5 ESNA                 | 4       |                |
| 93      | <b>RET16679</b>  | ET16679               | Washer - Spring                           | 8       |                |
| 94      | <b>R14M7152</b>  | 14M7152               | Nut - 10mm x 1.5 Jam                      | 2       |                |
| 95      | <b>RTC25398</b>  | TCU25398              | Compression Spring                        | 1       |                |
| 96      | <b>RAUC13891</b> | AUC13891,<br>TCA18291 | Frame                                     | 1       |                |
| 97      | <b>RR30587</b>   | 30587,<br>R30587      | Pin - Dowell 1/4 Dia. x .75               | 2       |                |
| 98      | <b>R19M7168</b>  | 19M7168               | Bolt - M10-1.5 x 30 mm Hex Head Class 8.8 | 2       |                |
| 99      | <b>RUC13425</b>  | UC13425               | Rod - Hardened                            | 1       |                |
| 100     | <b>RUC18211</b>  | TCU24461,<br>UC18211  | Bracket - LH                              | 1       |                |
| 101     | <b>RUC16109</b>  | TCU24461,<br>UC16109  | Bracket - RH                              | 1       |                |
| 102     | <b>RTC26458</b>  | TCU26458              | Worm Gear                                 | 2       |                |
| 103     | <b>RUC16137</b>  | TCU24955,<br>UC16137  | Adjuster                                  | 2       |                |
| 104     | <b>RUC16108</b>  | TCU24460,<br>UC16108  | Bracket                                   | 2       |                |

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