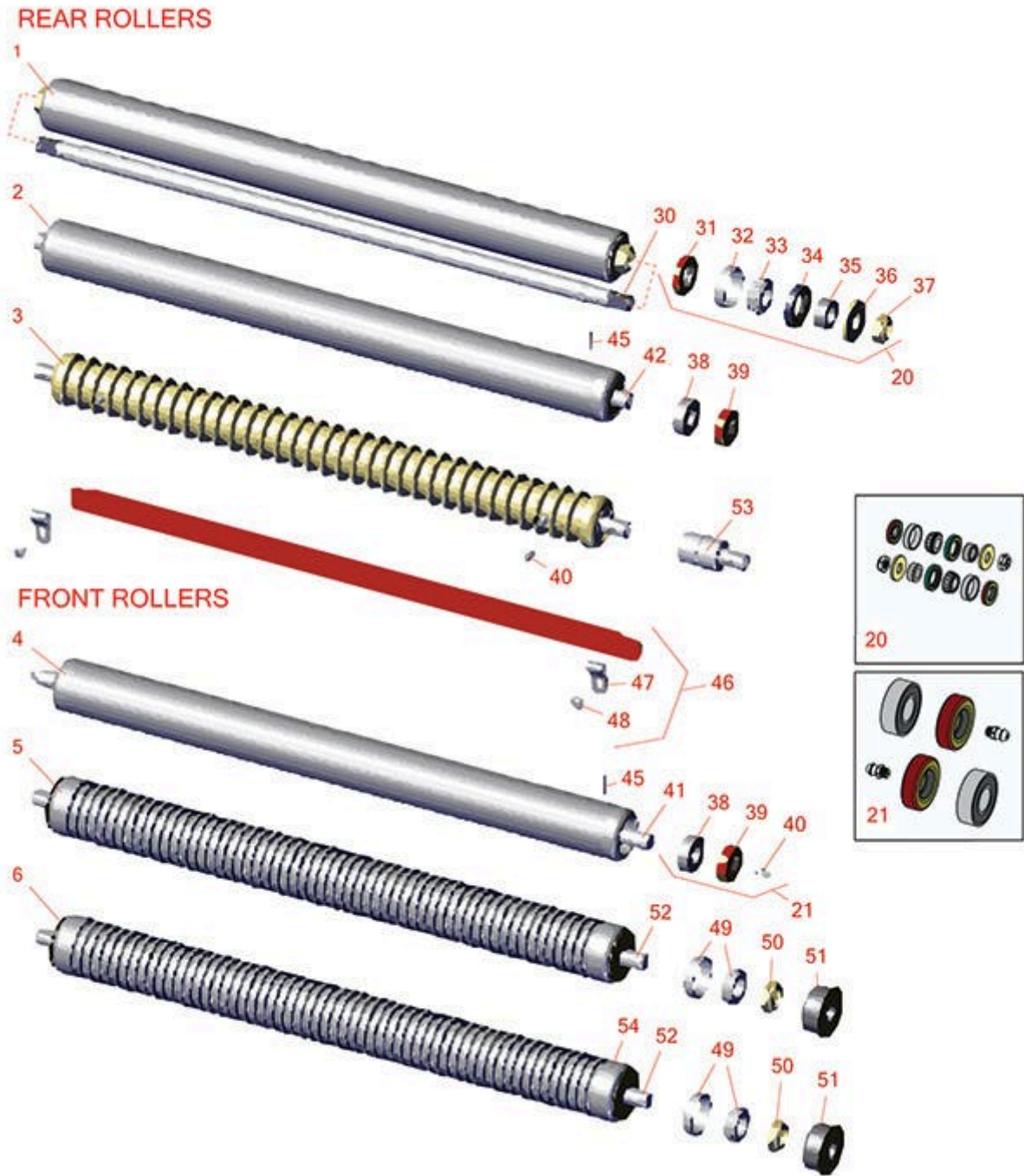




Replaces Jacobsen GP400 Parts

Cutting Unit
Rollers



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Replaces Jacobsen GP400 Parts

Cutting Unit
Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Rollers Available

1	R1000770	1000770	Roller - Smooth Heavy Duty Tubular Steel	1	
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Tech Note: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life. Body length measures 23-1/4".:

2	R158777	1004990, 158777, 162916	Roller - Smooth Tubular Steel	1	
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Tech Note: Constructed with a through shaft and greasable ball bearings.:

3	R101120	101120, 68580	Roller - Grooved Machined Solid Steel	1	
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Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:

4	R158776	158776, 162917	Roller - Smooth Tubular Steel	1	
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Tech Note: Constructed with a through shaft and greasable ball bearings.:

5	R68613	68613	Roller - Grooved Repairable Steel	1	
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Tech Note: Machined from heavy wall steel tubing and a through shaft with greasable tapered bearings.:

6	R68614	68614	Roller - Grooved Machined Aluminum	1	
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Overhaul Kits and Service Tools

20	R100139		Overhaul Kit - Roller	1	
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Tech Note: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:

21	R100130	100130	Overhaul Kit - Roller	1	
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Tech Note: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:

Other Parts Available

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Cutting Unit
Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
30	R3001654	3001654	Shaft - Roller	1	
31	R253-152	3001656	Seal - Inner Roller	2	
32	R254-67	307108, 5000625, 500625	Cup - Bearing	2	
33	R254-68	307109, 5000625, 500625	Tapered Bearing Cone	2	
34	R337593	3000983, 337593	Seal	2	
35	R3001762	30001762, 3001762	Sleeve - Wear Hardened	2	
36	R3000698	3000698	Washer	2	
37	R445718	445718, 445801	Locknut - 5/8-18 All Metal	2	
38	R303558	303558	Bearing - Roller	2	
39	R305115	305115	Seal - Roller	2	
40	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
41	R102030	102030	Shaft - Front Roller	1	
42	R154909	145909, 154909	Shaft - Rear Roller	1	
45	R012419	461357, 461359	Pin - Roll 1/8 x 3/4	2	
46	R102024	102024	Scraper - Solid Roller	1	
47	R303159	303159	Clip - Roller Scraper	2	
48	R407586	407586	Screw - 1/4-20 x 1/4 Pan HD	2	

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*Cutting Unit
Rollers*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
49	R503378	503378	Bearing - with Cup	2	
50	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
51	R3010210	3010210	Seal - Roller	2	
52	R3009725	3009725	Shaft - Roller	2	
53	R101482	101482	Bearing - Rear Machined Roller	2	
54	R3000394	3000394	Tube - Aluminum Grooved Roller	1	

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