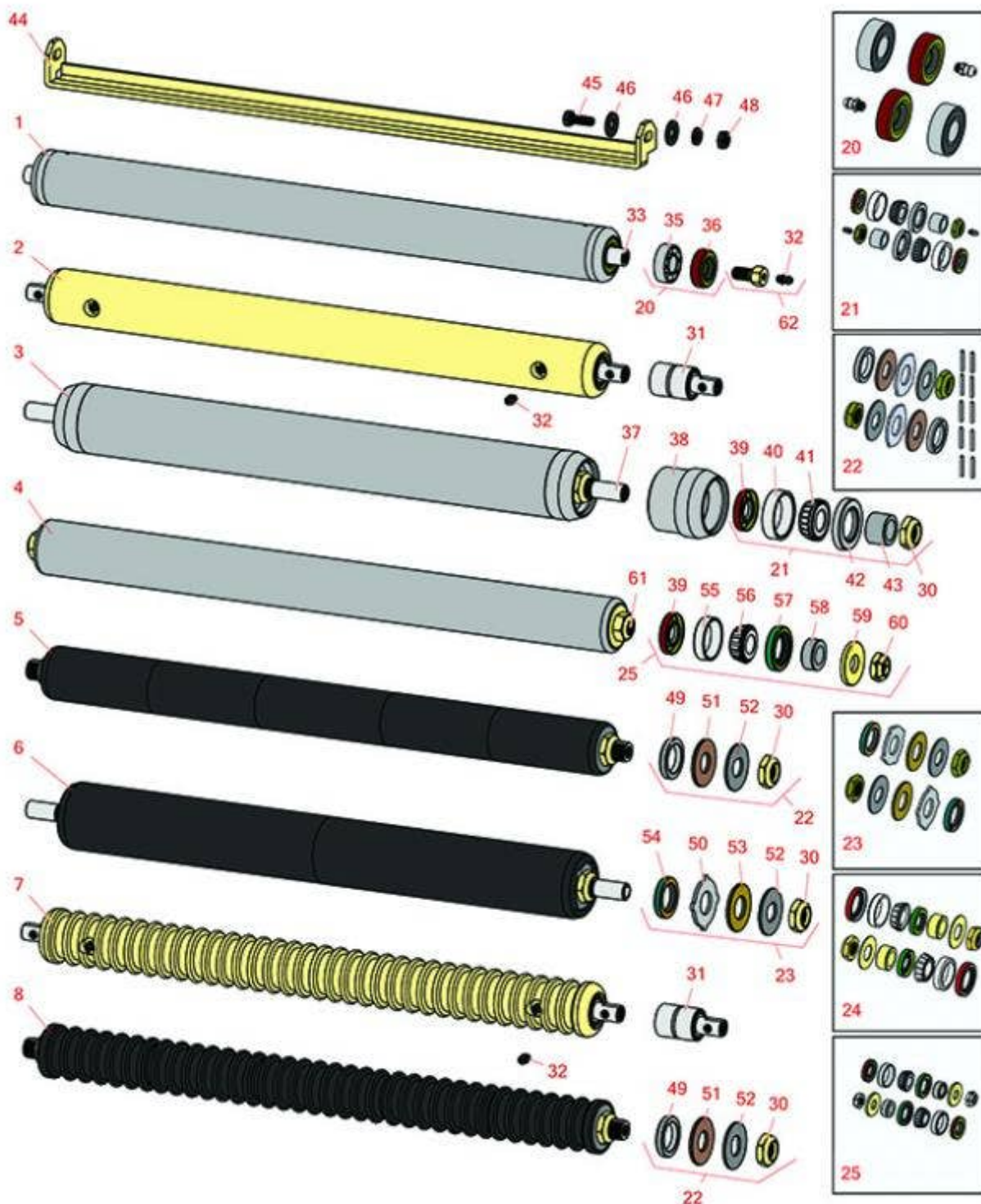




# Replaces Jacobsen LF-123 Parts

Cutting Unit  
Rear Rollers



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# Replaces Jacobsen LF-123 Parts

Cutting Unit  
Rear Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rear Rollers

|   |                |                               |                               |   |  |
|---|----------------|-------------------------------|-------------------------------|---|--|
| 1 | <b>R158777</b> | 1004990,<br>158777,<br>162916 | Roller - Smooth Tubular Steel | 0 |  |
|---|----------------|-------------------------------|-------------------------------|---|--|

*Detail Description: Constructed with a through shaft and greasable ball bearings.:*

|   |               |       |                             |   |  |
|---|---------------|-------|-----------------------------|---|--|
| 2 | <b>R68597</b> | 68597 | Roller - Smooth Solid Steel | 0 |  |
|---|---------------|-------|-----------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                |                                |                                          |   |  |
|---|----------------|--------------------------------|------------------------------------------|---|--|
| 3 | <b>R100105</b> | 100105,<br>1002446,<br>1003728 | Roller - Smooth Heavy Duty Tubular Steel | 0 |  |
|---|----------------|--------------------------------|------------------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. This roller body measures 21" in length.:*

|   |                 |         |                                          |   |  |
|---|-----------------|---------|------------------------------------------|---|--|
| 4 | <b>R1000770</b> | 1000770 | Roller - Smooth Heavy Duty Tubular Steel | 0 |  |
|---|-----------------|---------|------------------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life. Body length measures 23-1/4".:*

|   |                |  |                                   |   |  |
|---|----------------|--|-----------------------------------|---|--|
| 5 | <b>R101335</b> |  | Roller - Smooth UHMW Polyethylene | 0 |  |
|---|----------------|--|-----------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |                 |  |                                   |   |  |
|---|-----------------|--|-----------------------------------|---|--|
| 6 | <b>R1013662</b> |  | Roller - Smooth UHMW Polyethylene | 0 |  |
|---|-----------------|--|-----------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |                |                  |                                       |   |  |
|---|----------------|------------------|---------------------------------------|---|--|
| 7 | <b>R101120</b> | 101120,<br>68580 | Roller - Grooved Machined Solid Steel | 0 |  |
|---|----------------|------------------|---------------------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                |  |                                    |   |  |
|---|----------------|--|------------------------------------|---|--|
| 8 | <b>R101337</b> |  | Roller - Grooved UHMW Polyethylene | 0 |  |
|---|----------------|--|------------------------------------|---|--|

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Cutting Unit  
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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris. Shaft length measures 26-3/4":*

## Overhaul Kits

|    |                |        |                       |   |  |
|----|----------------|--------|-----------------------|---|--|
| 20 | <b>R100130</b> | 100130 | Overhaul Kit - Roller | 0 |  |
|----|----------------|--------|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:*

|    |                |  |                       |   |  |
|----|----------------|--|-----------------------|---|--|
| 21 | <b>R100136</b> |  | Overhaul Kit - Roller | 0 |  |
|----|----------------|--|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:*

|    |                |                   |                            |   |  |
|----|----------------|-------------------|----------------------------|---|--|
| 22 | <b>R101395</b> | 100139,<br>101395 | Overhaul Kit - UHMW Roller | 0 |  |
|----|----------------|-------------------|----------------------------|---|--|

*Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:*

|    |                |  |                                 |   |  |
|----|----------------|--|---------------------------------|---|--|
| 23 | <b>R101399</b> |  | Overhaul Kit - UHMW 2 Pc Roller | 1 |  |
|----|----------------|--|---------------------------------|---|--|

*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

|    |                |  |                       |   |  |
|----|----------------|--|-----------------------|---|--|
| 24 | <b>R100134</b> |  | Overhaul Kit - Roller | 0 |  |
|----|----------------|--|-----------------------|---|--|

*Detail Description: Fits Jacobsen 132202 3" x 22" Solid Roller Only. Includes 2 ea.: R3296-15 Locknuts, R337924 Seals, R338745 Seals, R365210 Washers, R366168 Wear Sleeves, R503378 Cup & Cone Bearings:*

|    |                |  |                       |   |  |
|----|----------------|--|-----------------------|---|--|
| 25 | <b>R100139</b> |  | Overhaul Kit - Roller | 0 |  |
|----|----------------|--|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:*

## Other Parts Available

|    |                 |                               |                            |   |  |
|----|-----------------|-------------------------------|----------------------------|---|--|
| 30 | <b>R3296-15</b> | 3296-15,<br>367029,<br>444742 | Locknut - 3/4-16 Nylon Jam | 2 |  |
|----|-----------------|-------------------------------|----------------------------|---|--|

|    |                |        |                                |   |  |
|----|----------------|--------|--------------------------------|---|--|
| 31 | <b>R101482</b> | 101482 | Bearing - Rear Machined Roller | 2 |  |
|----|----------------|--------|--------------------------------|---|--|

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Cutting Unit  
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| Item No                                                                                 | R&R Part No. | OEM Part No.                                        | Description                 | Qty Req | Order Quantity |
|-----------------------------------------------------------------------------------------|--------------|-----------------------------------------------------|-----------------------------|---------|----------------|
| 32                                                                                      | R302-5       | 302-5,<br>471214,<br>471223,<br>471226              | Fitting - Grease            | 2       |                |
| 33                                                                                      | R154909      | 145909,<br>154909                                   | Shaft - Rear Roller         | 1       |                |
| 35                                                                                      | R303558      | 303558                                              | Bearing - Roller            | 2       |                |
| 36                                                                                      | R305115      | 305115                                              | Seal - Roller               | 2       |                |
| 37                                                                                      | R100106      | 100106                                              | Shaft - Fits HD Rear Roller | 1       |                |
| 38                                                                                      | R61-0380     |                                                     | Roller End - Cap Solid      | 2       |                |
| 39                                                                                      | R253-152     | 3001656                                             | Seal - Inner Roller         | 2       |                |
| 40                                                                                      | R254-79      | 254-79,<br>4121175                                  | Cup - Bearing               | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |              |                                                     |                             |         |                |
| 41                                                                                      | R254-78      | 254-78,<br>385174,<br>4121174,<br>4135152           | Tapered Bearing Cone        | 2       |                |
| 42                                                                                      | R253-117     | 253-117,<br>3004882                                 | Seal - Outer Triple Lip     | 2       |                |
| 43                                                                                      | R150674      | 150674                                              | Sleeve - Wear 3/4 Plated    | 2       |                |
| 44                                                                                      | R338735      | 338735                                              | Scraper - Rear Roller       | 1       |                |
| 45                                                                                      | R400186      | 400186                                              | Bolt - Hex HD 5/16-18 x 7/8 | 1       |                |
| 46                                                                                      | R453009      | 3256-23,<br>452004,<br>452006,<br>452008,<br>453009 | Washer - Flat 5/16 SAE      | 4       |                |

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Cutting Unit  
Rear Rollers



| Item No                                                                             | R&R Part No. | OEM Part No.                            | Description                   | Qty Req | Order Quantity |
|-------------------------------------------------------------------------------------|--------------|-----------------------------------------|-------------------------------|---------|----------------|
| 46                                                                                  | R310266      | 310266,<br>452004,<br>452006,<br>452008 | Washer - Flat 5/16 USS        | 4       |                |
| 47                                                                                  | R446136      | 446134,<br>446136                       | Washer - Lock 5/16 Zinc       | 2       |                |
| 48                                                                                  | R443106      | 443106                                  | Nut - 5/16-18 Y/Zinc Plated   | 2       |                |
| 49                                                                                  | R150347T     |                                         | Seal - Nonstick Lip           | 2       |                |
| 50                                                                                  | R1503230     |                                         | Washer - Thrust Outer Keyed   | 2       |                |
| 51                                                                                  | R150334A     |                                         | Washer - Thrust SAE660 Bronze | 2       |                |
| 52                                                                                  | R150333      |                                         | Washer - Flat Keyed Outer SS  | 2       |                |
| 53                                                                                  | R1503471     |                                         | Washer - Thrust SAE660 Bronze | 2       |                |
| 54                                                                                  | R1503470     |                                         | Seal - Inner Wiper            | 2       |                |
| 55                                                                                  | R254-67      | 307108,<br>5000625,<br>500625           | Cup - Bearing                 | 2       |                |
| <b>Replaces Jacobsen 30" 132640 Solid Roller &amp; 1000384 Grooved Roller Parts</b> |              |                                         |                               |         |                |
| 56                                                                                  | R254-68      | 307109,<br>5000625,<br>500625           | Tapered Bearing Cone          | 2       |                |
| 57                                                                                  | R337593      | 3000983,<br>337593                      | Seal                          | 2       |                |
| 58                                                                                  | R3001762     | 30001762,<br>3001762                    | Sleeve - Wear Hardened        | 2       |                |
| 59                                                                                  | R3000698     | 3000698                                 | Washer                        | 2       |                |
| 60                                                                                  | R445718      | 445718,<br>445801                       | Locknut - 5/8-18 All Metal    | 2       |                |
| 61                                                                                  | R3001654     | 3001654                                 | Shaft - Roller                | 1       |                |

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|---------|----------------|--------------------|----------------------------|---------|----------------|
| 62      | <b>R345470</b> | 1002226,<br>345470 | Bolt - Rear Roller 7/16-20 | 2       |                |

*Detail Description: Incl. Grease Zerk:*

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