



Cutting Unit Reel & Redknife







Cutting Unit Reel & Bedknife

Item R&ROEMQtyOrderNo Part No.Part No.DescriptionReq Quantity

R&R Reels, Lifetime Guaranteed

1 **R4115122** 4115122 Reel - 11 Blade 1

Tech Note: Fits 22 in Units Only:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R4115123** 4115123 Reel - 7 Blade 1

Tech Note: Fits 22 in Units Only:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R4115124** 4115124 Reel - 11 Blade 1

Tech Note: Fits 26 in Units Only:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R4115125** 4115125 Reel - 7 Blade 1

Tech Note: Fits 26 in Units Only:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.





Cutting Unit
Reel & Bedknife

Item R&ROEMQtyOrderNo Part No.Part No.DescriptionReqQuantity2 R22020022202002Bedknife - Thin 5mm1

Tech Note: Fits 22 in Units Only:

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R2202305** 2202305 Bedknife - 10mm

Tech Note: Fits 22 in Units Only:

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R2202306** 2202306 Bedknife - 10mm

Tech Note: Fits 26 in Units Only:

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Service Tools

3 **R51-0880** Bedknife Screw Driver Tool 0

Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

Other Parts Available

10 R64243-01	64243-01	Bolt - Carriage M10-1.5 x 30	4
11 R64237-03	64237-03	Locknut - 10mm x 1.5 Nylon Jam	8

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Cutting Unit Reel & Bedknife

	R&R Part No.	Reel & Beaknife OEM Part No.	Description	Qty Req	Order Quantity
12	R2206011	2206011.7	Bed Bar - 22 in Units	1	
12	R2206081	2206081.7	Bed Bar - 26 in Units	1	
13	R64242	64242	Stud - Bed Bar	6	
14	R2208004	2208004	Retaining Ring - Reel Housing	2	
15	R4121172	4121172	Tapered Bearing Cup	2	
16	R4121173	4121173	Tapered Bearing Cup	2	
27	R2208018	2208018	Scraper Cable - Fits 22 in Units	1	
27	R2208019	2208019	Scraper Cable - Fits 26 in Units	1	
28	R2202132	2202132	Bracket - Rear Roller Scraper	2	
29	R64018-22	64018-22	Bolt - Carriage M6 x 35	2	
30	R64237-02	64237-02	Locknut - ESNA 6mm x 1.0	2	
31	R64207-06	64207-06	Nut - M6 x 1.0	4	
32	R2203020	2203020	Adjusting Rod - Reel to Bedknife	2	
33	R2208131	2208131	Spring - Bed Bar	2	
34	R48048A	48048A	Sleeve - Bearing Bronze	2	
35	R38665	38665	Solenoid	1	
36	R150477	A119001	Screw - Bedknife 5/16-18 x 1/2	11	
37	RMBE3982	2201004	Bracket - Roller Front / Rear	4	
38	R64205-01	8 64205-018	Bolt - Hex HD M8-1.25 x 16	4	
39	R2201010	2201010.7	Housing - Roller Adj	4	

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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
40	R64254-01	64254-01	Nut - Roller Adj.	8	