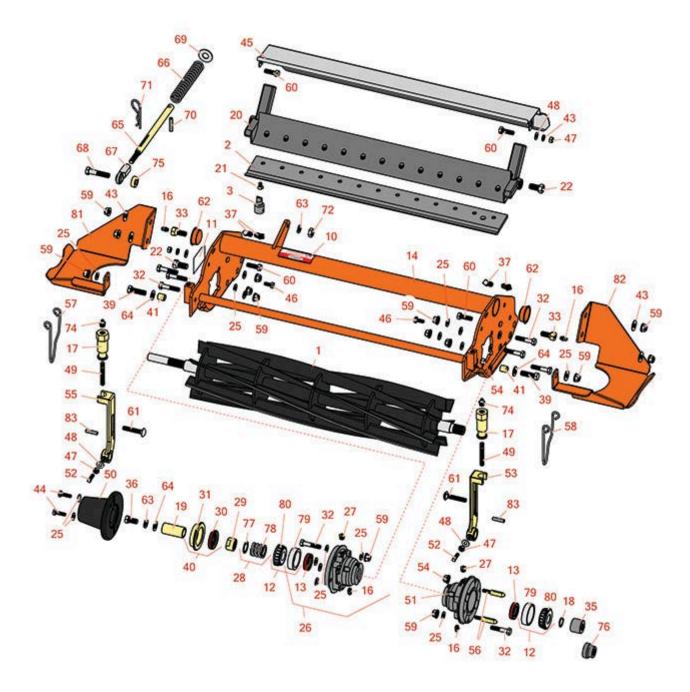




5" Cutting Unit Reel & Redknife





R503320

#### **Replaces Jacobsen LF-550 Parts**



2

5" Cutting Unit Reel & Bedknife

	Part No.	Part No.	Description	Qty Req	Order Quantity
R&R	Reels, Lifetime Gu	ıaranteed			
1	R503319	5001095, 5003053, 503319	Reel - 7 Blade LH	3	
	steel, heat-treated precision cylindri performance. Adv our lifetime guard	d to perfectly complement be cal grinding on bearing sur vanced computer balancing antee against defects in ma	rtly crafted from premium high carbo both R&R and OEM bedknives. Each re faces, followed by relief grinding for a g ensures extended reel and bearing l terials and craftsmanship under nor ing precision you can trust.:	eel undergoes optimal ife. Backed by	
		5001096,			

Reel - 7 Blade RH

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

5003054,

5003064, 503320

1 **R503321** 5001097, Reel - 5 Blade LH 3

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R503322** 5001098, Sound From S

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

#### R&R Bedknives, Lifetime Guaranteed





5" Cutting Unit Reel & Bedknife

ltam	Ree Ree	I & Bedknife OEM		Qty	Order
	Part No.	Part No.	Description	Req	Quantity
2	R5003150	5003150	Bedknife - Low Cut	1	
	then hardened to Bedknives are sur being packaged w grind for added li	RC46-49 to match the temple face ground on the top and with oil for rust prevention.	factured from high carbon-boron alloy steel per of our reel blades and original equipme of front edge and straightened three times be All R&R Bedknives now have an increased fr waranteed against defects in material and of the part.:	nt reels. efore	
2	R503460	503257, 503460	Bedknife - 22 in 13 Hole	1	
	then hardened to Bedknives are sur being packaged w grind for added li	RC46-49 to match the temp face ground on the top and with oil for rust prevention.	factured from high carbon-boron alloy steel oer of our reel blades and original equipme of front edge and straightened three times be All R&R Bedknives now have an increased fr waranteed against defects in material and of the part.:	nt reels. efore	
R&R	Razor Tool Steel B	Bedknives, Lifetime Guara	nteed		
2	R101523		Bedknife - Razor Tool Steel - 22 High Cut	1	
	and then hardene equipment premi specially package grind for added li	ed to RC48-51 to match the um series reels. Bedknives o d for rust prevention. All R8 fe. All R&R Bedknives are gu der normal use for the life o	manufactured from premium alloy tool stee temper of our Razor reel blades and origine are surface ground on the top and front edg &R Bedknives now have an increased front e uaranteed against defects in material and of the part. You can expect up to double the	al ge and dge	
Servi	ce Tools				
3	R101272T		Bedknife Screw Driver Tool	0	
	Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:				
	Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:				
Othe	r Parts Available				
10	R354083	354083, 361877, 4127335	Decal - Danger	2	





5" Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
11	R1000997	1000997	Decal - Warning	1	
12	R500534	500534, R500534	Bearing - with Cup	1	
	Detail Description: I	Kit includes: 1 ea R254-78	3- Bearing Cone & R254-79 Bearing Cone:		
13	R336962	336962	Seal	2	
14	R5003087	5003087	Frame - 5 Reel	1	
16	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	1	
17	R365009	3005692, 365009, 365170, 441674	Knob - Adjusting Roller	2	
18	R458013	458013	Ring - Retaining	1	
19	R367164	367164	Spacer - Reel	1	
20	R220278	121856, 220278, 5000415	Backing Bar - Cast	1	
20	R2000068	2000068	Bed Bar	1	
21	R101272	101272, 3009138, 402578, 800813	Screw - Bedknife 1/4-20 x 1/2	13	
22	R315298	315298	Bolt - Bed Bar	2	
25	R453009	3256-23, 452004, 452006, 452008, 453009	Washer - Flat 5/16 SAE	8	





5" Cutting Unit Reel & Bedknife OEM

Item	Reel o	& <i>Beaknife</i> OEM		Qty	Order
	Part No.	Part No.	Description	Req	Quantity
26	R164144	1000480, 163397, 164144, 2000060	Housing - Reel Bearing	1	
	Detail Description: I	Includes R336962 Seal, R3	302-5 Zerk, R170714 Relief Fitting & R254-79	Сир:	
27	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
28	R5002151	5002151	Hardware Kit - Spring/Washer	1	
	Detail Description: I	ncludes 1 ea: R304745 W	asher, R363047 Spring:		
29	R364900	364900	Nut - Reel Tension	1	
30	R337677	315257, 337677	Seal - Oil	1	
31	R363814	163892, 363814	Spacer - Seal	1	
32	R400192	400192	Bolt - Hex HD 5/16-18 x 1-1/2	8	
33	R1002224	1002224	Bolt - Rear Roller 3/8-24	2	
	Detail Description: I	ncl Grease Zerk:			
35	R3001720	3001720	Coupler - Iron - Hyd Motor	1	
36	R400294	400294	Screw - 3/8 24 x 3/4 Hex C/Zinc	1	
37	R412506	412503, 412506	Screw - Bed Bar Adjusting	4	
39	R400264	400264	Bolt - Hex HD 3/8-16 x 1-1/4	2	
40	R163398	163398, 163892	Seal - Spacer Assy	1	
41	R345510	345510	Spacer	2	



# Replaces Jacobsen LF-550 Parts 5" Cutting Unit



Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
43	R3253-3	3253-3, 446128, 446130	Washer - Lock 1/4	4	
44	R321-5	321-5, 400110	Bolt - Hex HD 1/4-20 x 7/8	2	
45	R2810043	2810043	Shield - Grass	1	
46	R403782	400018, 403782	Screw - 1/4-20 x 3/4 Truss Head	2	
47	R443102	443102	Nut - 1/4-20 Yellow Zinc	4	
48	R453023	453023	Washer - Flat 1/4	2	
49	R343616	343616, 443102	Stud	10	
50	R2000065	2000065	Weight - Counter	1	
51	R1004786	1004786	Housing - Bearing Quick Clip	1	
	Detail Desci	ription: Includes: R336962, R302-5, R25	4-79, R3010296, R32152-4 & R170714:		
52	R352737	352737	Screw - Set 1/4 x 7/8 Sq Head	2	
53	R153980	153980, 3008438	Bracket - Front Roller	2	
54	R32152-4	32152-4, 444708	Locknut - 1/4-20 All Metal	2	
55	R153979	153979, 3008439	Bracket - Front Roller	2	
56	R3010296	3010296	Pin - Motor Mounting	2	
57	R2810165	2810165, 2810166, 3010236, 3010636	Clip - Spring Motor	1	
58	R2810166	2810166, 3010637	Clip - Spring Motor	1	



## Replaces Jacobsen LF-550 Parts 5" Cutting Unit



Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
59	R445795	445795	Nut - 5/16-18 Flanged	12	
60	R322-5	400188	Bolt - Hex HD 5/16-18 x 1	4	
61	R441674	441674	Screw - 5/16-18 x 1-3/4 Carriage	2	
62	R285-14		Plug - Pipe Frame	2	
63	R3254-6	3254-6, 446140, 446142	Washer - Lock 3/8	2	
64	R453011	453011	Washer - Flat 3/8 SAE Y/Zinc	1	
65	R3008593	3008593	Shaft - Down Pressure	1	
66	R311870	311870	Spring - Compression	1	
67	R366974	366974	Bearing - Rod End	1	
68	R400268	400268	Bolt - Hex HD 3/8-16 x 1-3/4	1	
69	R453017	452012, 453017	Washer - Flat 1/2	1	
70	R461397	461397	Pin - Roll 1/4 x 1-1/4	1	
71	R460312	460312	Pin - Hair Cotter	1	
72	R443110	306562, 443110, 444762	Nut - 3/8-16 Hex	1	
74	R471219	366852, 471219	Zerk - Grease	2	
75	R352435	352435	Spacer	1	
76	R4247911	162567, 337370, 4247911	Coupling - Hyd Motor - Glass Filled	1	
77	R304745	304745	Washer - Reel	1	





5" Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
78	R363047	348846, 363047	Spring - Reel	1	Quantity
79	R254-79	254-79, 4121175	Cup - Bearing	2	
	Detail Desc	ription: Use R254-79M installation man	drel to properly install race.:		
80	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
81	R3008200	3008200	Skid - Motor RH Front Reel	1	
82	R3008199	3008199	Skid - Motor LH Front Reel	1	
83	R461256	461256	Pin - 1/4 x 1	2	