











R	& R ducts	Replaces Jacobsen <i>Cutting Unit</i> <i>Front Rollers</i>	PGM 19 Parts			
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
R&R	Rollers		· · ·			
1	R158776	158776, 162917	Roller - Smooth Tubular Steel	1		
	Detail Description: Constructed with a through shaft and greasable ball bearings.:					
2	R101126		Roller - Smooth Solid Steel	1		
	Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings.:					
3	R101336		Roller - Smooth UHMW Polyethylene	1		
		Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:				
4	R68527R		Roller - Grooved Repairable Steel	1		
	Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:					
5	R101123		Roller - Grooved Machined Solid Aluminum	1		
		Detail Description: Machined from solid aluminum, this lightweight roller uses greasable "water- pump" style bearings.:				
6	R68577	68577	Roller - Grooved Machined Solid Steel	1		
	Detail Description: Machined from solid steel, this heavyweight roller uses greasable "water- pump" style bearings.:					
7	R101330		Roller - Grooved UHMW Polyethylene	1		
	Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:					
8	R101122		Roller - Swaged Machined Aluminum	1		
	Detail Description: Constructed with "water-pump" style bearings, this steel tubular roller contacts the ground only on the outer 2-7/8" of the roller.:					

R	ducts (utting Unit	en PGM 19 Parts					
	R&R	ront Rollers OEM		Qty	Order			
No	Part No.	Part No.	Description	Req	Quantity			
Over	haul Kits							
20	R100130	100130	Overhaul Kit - Roller	1				
	Detail Descript	tion: Includes 2 ea.: R302-5 Gr	ease Fittings, R303558 Bearings, & R305115	Seals:				
21	R101395	100139, 101395	Overhaul Kit - UHMW Roller	0				
	R150322 Roll I	Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:						
Othe	r Parts Availab	le						
30	R305115	305115	Seal - Roller	2				
31	R303558	303558	Bearing - Roller	2				
32	R102030	102030	Shaft - Front Roller	1				
33	R150650		Roller End - 2 Repairable	2				
34	R150651		Spacer - 2-3/8 Roller	34				
35	R150652	150652, 325262	Washer - 2 Roller	33				
36	R150654		Tube - Threaded Fits R68527R	1				
37	R150690	150690, 415509	Screw - Set 1/4-20 x 1/4	4				
39	R101481	101481, 311839	Bearing - Roller	2				
	Detail Descript	tion: Fits R&R Machined Groov	red Roller & Smooth (19 lbs) Roller:					
40	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2				
41	R150347T		Seal - Nonstick Lip	2				

R&R Products		Replaces Jacobsen PGM 19 Parts <i>Cutting Unit</i> <i>Front Rollers</i>			
	R&R	OEM		Qty	Order
No	Part No.	Part No.	Description	Req	Quantity
42	R150334A		Washer - Thrust SAE660 Bronze	2	
43	R150333		Washer - Flat Keyed Outer SS	2	
44	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
45	R21-8430		Bearing - Roller	2	