



Cutting Unit Rollers







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ltom	R&R Roller	rs OEM		Otr	Oudon	
	Part No.	Part No.	Description	Qty Req	Order Quantity	
R&R	Rollers		· · · · ·			
1	R700500	700500	Roller - Smooth Tubular Steel Regreasable	0		
	Tech Note: Construct bearings for extende	d				
2	R113897	113897, 132506	Roller - Smooth Tubular Steel Oil Filled	1		
	Tech Note: Construct bearings for extende					
3	R1013902		Roller - Smooth UHMW Polyethylene	1		
	Tech Note: Machine steel shaft and requ	?SS				
4	R113897RG	123267	Roller - Grooved Repairable Steel	1		
	Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:					
5	R1013800		Roller - Grooved UHMW Polyethylene	1		
	Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevent build-up of debris. (2006 & Up):					
6	R1013910		Roller - Fusion Smooth UHMW Polyethylene	1		
	Tech Note: Machine on precision stainles	r turns				
Over	haul Kits					
20	R700505		Conversion Kit - Roller	1		
	Tech Note: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:					
21	R100135		Overhaul Kit - Roller	1		

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**OEM** Qty Order No Part No. Description Part No. Req Quantity Tech Note: Includes 2 ea.:R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R150674 Wear Sleeves, R254-78 Bearings, R254-79 Bearing Cups, & R3296-15 Locknuts: 22 **R100140** Overhaul Kit - Oil Filled Roller 1 Tech Note: Includes 2 ea.: R500574 Roller Collar, R500534 Bearing Cup & Cone, R459007 O-ring, R328062 Seal, R412063 Screw: 23 **R101399** Overhaul Kit - UHMW 2 Pc Roller 1 Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers: 24 **R100133** Overhaul Kit - Roller 1 Tech Note: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, & R366168 Wear Sleeves: 25 **R114-5430** 114-5430 Overhaul Kit - Roller 1 Tech Note: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts: Other Parts Available 253-117, 30 **R253-117** Seal - Outer Triple Lip 2 3004882 2 31 **R253-122** Seal 302-5, 471214, 32 **R302-5** Fitting - Grease 2 471223. 471226 170714, 33 **R170714** Fitting - Pressure Relief 2 471240, 471242 1 35 **R328058** 328058 Shaft - Roller 2 R328062 328062 Seal - Roller 2 37 **R412063** 412063 Screw - Sq. HD. Set

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38	R150674		150674	Sleeve - Wear 3/4 Plated	2	
39	R500534		500534, R500534	Bearing - with Cup	2	
40	R700501		700501	Roller End - Regreasable	2	
41	R700502		700502	Retainer - Grease	2	
42	R150676		150676	Spacer - 2-3/4 Dia x 1-1/4 L	16	
43	R150673		150673	Washer - 3 Repairable Roller	15	
44	R150675			Roller - End - 3 Threaded	2	
45	R150691			Screw - Set Nyloc 3/8-16 x 3/8	4	
46	R459007		459007	O-Ring - Roller	2	
47	R500574		500574	Collar - Roller	2	
48	R254-79		254-79, 4121175	Cup - Bearing	2	
	Tech Note:	Use R254-79M i	nstallation mandrel to	properly install race.:		
49	R254-78		254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
50	R1503470			Seal - Inner Wiper	4	
51	R1503230			Washer - Thrust Outer Keyed	2	
52	R1503471			Washer - Thrust SAE660 Bronze	2	
53	R150333			Washer - Flat Keyed Outer SS	8	
54	R3296-15		3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	4	
55	R700507			Scraper - Fits 123267 Rlr	4	

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55	R700506		Scraper - Fits R113897RG	0	
56	R150676A		Spacer - 1/8	2	
57	R1013911		Shaft	1	
58	R114-3717		Seal	2	
59	R112-5290		Bearing - Stainless	2	
60	R112-7494		Seal	4	
61	R114-3745		Locknut - Bearing - Stainless	2	
Replo	aces Jacobsen 123	267 Grooved Roller & 13250	06 Solid Roller Parts		
62	R366168	336168, 366168	Sleeve - Wear Hardened	2	
63	R338646	338646	Seal - Outer Roller	2	
64	R338647	338647	Seal - Inner Roller	2	
65	R339051	339051	Shaft - Roller - Fits OEM Rollers	1	
66	R338645	338645	Deflector - Cup	2	