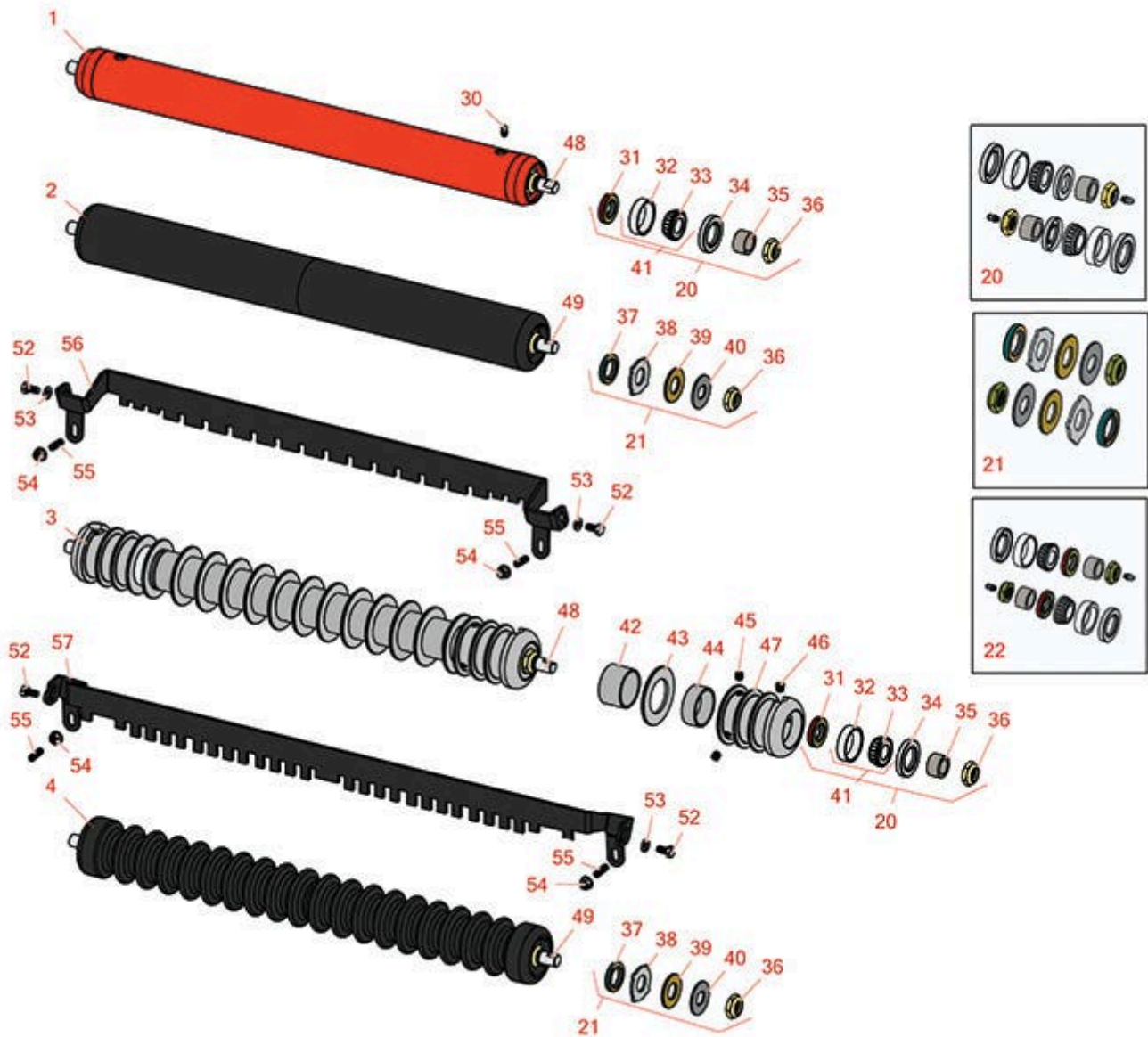




Replaces Jacobsen Tri-King 1670 Parts

Cutting Unit
Rollers



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Replaces Jacobsen Tri-King 1670 Parts

Cutting Unit
Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

R&R Rollers

| | | | | | |
|---|----------------|------------------------------|-------------------------------|---|--|
| 1 | R104125 | 116940, 131863, 132639 | Roller - Smooth Tubular Steel | 1 | |
|---|----------------|------------------------------|-------------------------------|---|--|

Tech Note: Fits Front and Rear:

Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:

| | | | | | |
|---|-----------------|--|-----------------------------------|---|--|
| 2 | R1013630 | | Roller - Smooth UHMW Polyethylene | 1 | |
|---|-----------------|--|-----------------------------------|---|--|

Tech Note: Fits Front and Rear:

Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

| | | | | | |
|---|----------------|-------------------|--|---|--|
| 3 | R104100 | 116906, 123266 | Roller - Grooved Repairable Steel - 26 | 1 | |
|---|----------------|-------------------|--|---|--|

Tech Note: Fits Front:

Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:

| | | | | | |
|---|-----------------|--------|------------------------------------|---|--|
| 4 | R1013620 | 123266 | Roller - Grooved UHMW Polyethylene | 1 | |
|---|-----------------|--------|------------------------------------|---|--|

Tech Note: Fits Front:

Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:

Overhaul Kits

| | | | | | |
|----|----------------|--|-----------------------|---|--|
| 20 | R100137 | | Overhaul Kit - Roller | 0 | |
|----|----------------|--|-----------------------|---|--|

Detail Description: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:

| | | | | | |
|----|----------------|--|---------------------------------|---|--|
| 21 | R101399 | | Overhaul Kit - UHMW 2 Pc Roller | 1 | |
|----|----------------|--|---------------------------------|---|--|

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Cutting Unit
Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

| | | | | | |
|----|----------------|--|-----------------------|---|--|
| 22 | R100138 | | Overhaul Kit - Roller | 1 | |
|----|----------------|--|-----------------------|---|--|

Detail Description: Includes 2 ea.: R3296-15 Locknuts, R253-152 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings, R254-79 Bearing Cups, & R302-5 Grease Fittings:

Other Parts Available

| | | | | | |
|----|---------------|--|------------------|---|--|
| 30 | R302-5 | 302-5, 471214, 471223, 471226 | Fitting - Grease | 4 | |
|----|---------------|--|------------------|---|--|

| | | | | | |
|----|-----------------|--|------|---|--|
| 31 | R253-122 | | Seal | 2 | |
|----|-----------------|--|------|---|--|

| | | | | | |
|----|----------------|--------------------|---------------|---|--|
| 32 | R254-79 | 254-79, 4121175 | Cup - Bearing | 2 | |
|----|----------------|--------------------|---------------|---|--|

Detail Description: Use R254-79M installation mandrel to properly install race.:

| | | | | | |
|----|----------------|---|----------------------|---|--|
| 33 | R254-78 | 254-78, 385174, 4121174, 4135152 | Tapered Bearing Cone | 2 | |
|----|----------------|---|----------------------|---|--|

| | | | | | |
|----|-----------------|---------------------|-------------------------|---|--|
| 34 | R253-117 | 253-117, 3004882 | Seal - Outer Triple Lip | 2 | |
|----|-----------------|---------------------|-------------------------|---|--|

| | | | | | |
|----|----------------|--------|--------------------------|---|--|
| 35 | R5-4038 | 5-4038 | Sleeve - Wear Reel Shaft | 2 | |
|----|----------------|--------|--------------------------|---|--|

| | | | | | |
|----|-----------------|-------------------------------|----------------------------|---|--|
| 36 | R3296-15 | 3296-15, 367029, 444742 | Locknut - 3/4-16 Nylon Jam | 2 | |
|----|-----------------|-------------------------------|----------------------------|---|--|

| | | | | | |
|----|-----------------|--|--------------------|---|--|
| 37 | R1503470 | | Seal - Inner Wiper | 2 | |
|----|-----------------|--|--------------------|---|--|

| | | | | | |
|----|-----------------|--|-----------------------------|---|--|
| 38 | R1503230 | | Washer - Thrust Outer Keyed | 2 | |
|----|-----------------|--|-----------------------------|---|--|

| | | | | | |
|----|-----------------|--|-------------------------------|---|--|
| 39 | R1503471 | | Washer - Thrust SAE660 Bronze | 2 | |
|----|-----------------|--|-------------------------------|---|--|

| | | | | | |
|----|----------------|--|------------------------------|---|--|
| 40 | R150333 | | Washer - Flat Keyed Outer SS | 2 | |
|----|----------------|--|------------------------------|---|--|

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|---|--------------|------------------------------|--------------------------------|---------|----------------|
| 41 | R500534 | 500534, R500534 | Bearing - with Cup | 2 | |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i> | | | | | |
| 42 | R150676 | 150676 | Spacer - 2-3/4 Dia x 1-1/4 L | 12 | |
| 43 | R150673 | 150673 | Washer - 3 Repairable Roller | 13 | |
| 44 | R150678 | | Spacer - Grooved Roller 3/4 | 2 | |
| 45 | R150691 | | Screw - Set Nyloc 3/8-16 x 3/8 | 4 | |
| 46 | R170714 | 170714, 471240, 471242 | Fitting - Pressure Relief | 2 | |
| 47 | R100103 | | Roller End - Grooved | 2 | |
| 48 | R104102 | | Shaft - 26 Roller | 1 | |
| 49 | R1013810 | | Shaft - 1 SS Roller | 1 | |
| 52 | R400182 | 400182 | Bolt - Hex HD 5/16-18 x 5/8 | 2 | |
| 53 | R446136 | 446134, 446136 | Washer - Lock 5/16 Zinc | 2 | |
| 54 | R445781 | 445781 | Nut - 5/16-18 Whiz | 2 | |
| 55 | R415559 | 415559 | Screw - Set 5/16-18 x 1 | 2 | |
| 56 | R700508 | | Scraper - 26 Grooved Roller | 1 | |
| <i>Tech Note: Fits R&R Roller Only:</i> | | | | | |
| 57 | R3001706 | 3001706 | Scraper - 26 Grooved Roller | 1 | |
| <i>Tech Note: Fits O.E.M. Roller Only:</i> | | | | | |

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