



Rotary Cutting Unit Rotary Cutting Unit







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
R&R I	Rollers					
1	RTCA16183	TCA16183	Roller - Rear - Solid - HD Steel	5		
2	RTCA26180	TCA19028, TCA26180	Roller Assy	5		
Over	haul Kits					
10	RAET10632	AET10632	Overhaul Kit - Roller	5		
Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:						
11	R500578		Overhaul Kit - Roller	5		
Othe	r Parts Available					
20	RTCU20818	TCU20818	Shaft - Roller	10		
21	RET15756	ET15756, MT1739, MT739	Seal	20		
22	R254-79	JD8226	Cup - Bearing	20		
	Detail Description: Use R254-79M installation mandrel to properly install race.:					
23	R254-78	JD8188	Tapered Bearing Cone	20		
24	R237-54	U46731, U6731	O-Ring - Small	20		
25	RET15755	ET15755	Seal - Oil	40		
26	RET15726	ET15726, RET15726	Sleeve - Wear Hardened	20		
27	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	20		

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28	R471219	471219, 471231, JD7759, JD7798	Zerk - Grease	20	
29	RTCU25955	TCU25955	Roller - Front Gauge	10	
30	RUC15039	TCU25645	Lock	5	
31	RTCA26181	TCA19375, TCA26181	Spacer - Axle	5	
32	RTCU38614	TCU38614	Roller - Front Gauge	10	
33	R40M1863	40M1863	Ring - Snap	10	
34	RH142234	H142234	O - Ring	5	
35	R32120-2	M42702	Ring - Retaining	5	
36	RTCU27862	TCU27862	Nut - Spindle	5	
37	RTCU32975	TCU32975	Seal	5	
38	RJD8194	JD8194	Tapered Bearing Cone	10	
39	RJD8230	JD8230	Tapered Bearing Cup	10	
40	RTCU32974	TCU32974	Seal	5	
42	R170714	E14814	Fitting - Pressure Relief	5	
43	RTCU39253	TCU32113, TCU39253	Spindle - Blade	5	
45	RM147138	M147138	Washer - Belville	5	
46	RTCU27937	TCU27937	Washer - Anti Friction	5	
48	RTCU32114	TCU32114	Spacer - Spindle	5	
49	RUC10061	UC10061	Disk Spring	10	

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ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
50 RUC10057	SU303558, UC10057	Thrust Washer - Hardened	5	
51 RTCU28104	TCU28104	Bolt - Blade 10.9 Hardness	5	
52 RTCU27014	TCU27014	Bushing	20	