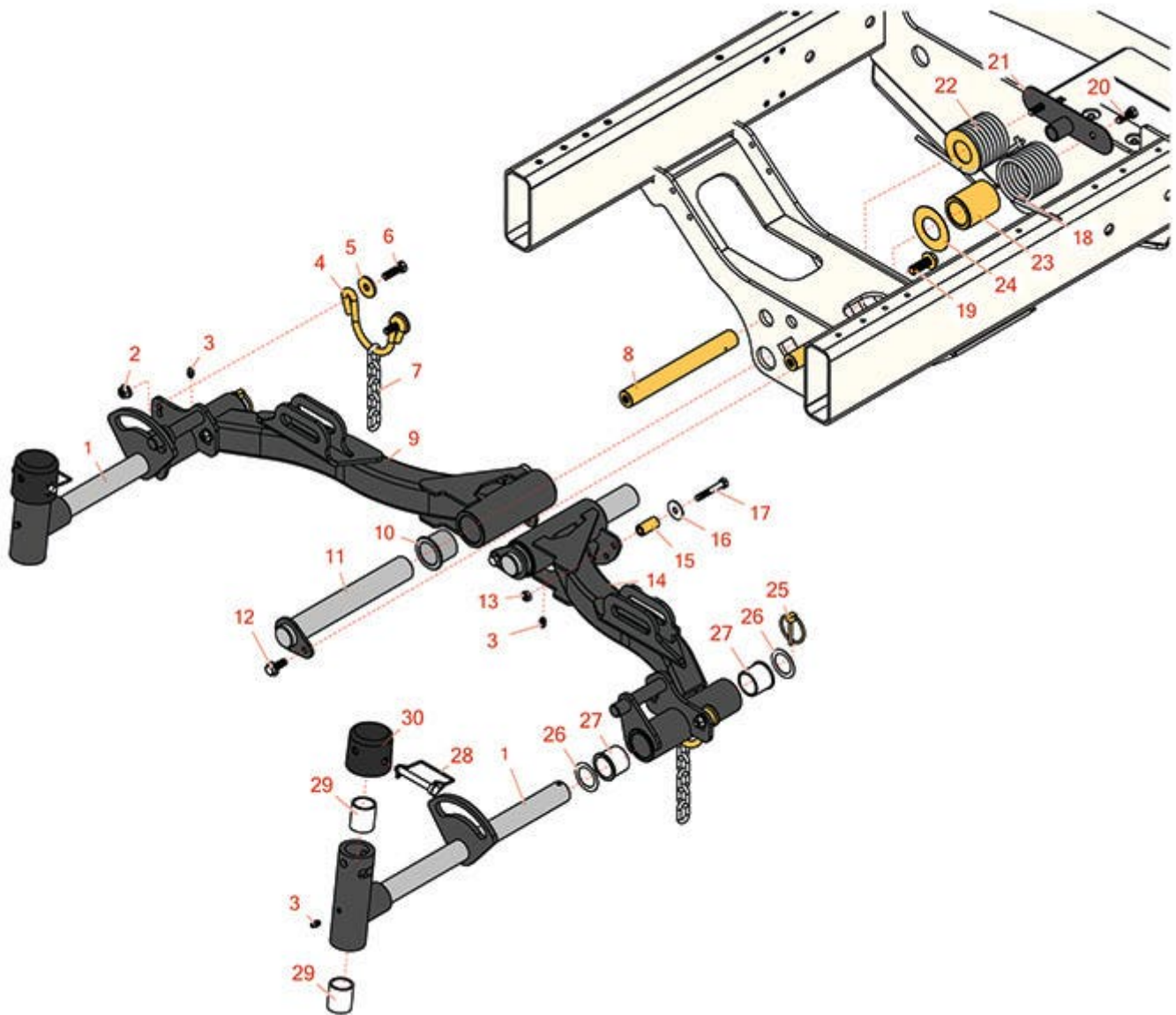




# Replaces R&R Products Reel Max 544D

## Parts

Traction Unit  
Rear Lift Arm



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# Replaces R&R Products Reel Max 544D

## Parts

*Traction Unit*

*Rear Lift Arm*



| Item No | R&R Part No.     | OEM Part No.                                                                                                                                                                                                                                                   | Description                    | Qty Req | Order Quantity |
|---------|------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|---------|----------------|
| 1       | <b>R107-2052</b> | R138-1248                                                                                                                                                                                                                                                      | Pivot Yoke Assy                | 2       |                |
| 2       | <b>R104-8301</b> | R109-6658,<br>R133-7570                                                                                                                                                                                                                                        | Locknut - 3/8-16 Nylon Flanged | 4       |                |
| 3       | <b>R302-5</b>    | R173-0,<br>R21-6010,<br>R255825,<br>R302-37,<br>R302-47,<br>R302-57,<br>R302-58,<br>R302-6,<br>R31-0300,<br>R32-9660,<br>R471214,<br>R471223,<br>R471226,<br>R60-0800,<br>R62-3880,<br>R92-4181,<br>RJD7797,<br>RJD7842,<br>RJD7844,<br>RM0004,<br>RZS48114-04 | Fitting - Grease               | 6       |                |
| 4       | <b>R110-0922</b> |                                                                                                                                                                                                                                                                | Hoop - Chain                   | 2       |                |
| 5       | <b>R63-8410</b>  | R53-6380,<br>R63-4810                                                                                                                                                                                                                                          | Washer - Isolator Bushing      | 4       |                |
| 6       | <b>R400264</b>   | 323-7,<br>R01-150-0180,<br>R01-178-0610,<br>R19H1732,<br>R20-48-AD,<br>R20-48-AGD,<br>R32-9160,<br>R3224-3,<br>R323-29,<br>R323-7,<br>R400264,<br>R908035P                                                                                                     | Bolt - Hex HD 3/8-16 x 1-1/4   | 4       |                |

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# Replaces R&R Products Reel Max 544D

## Parts

*Traction Unit  
Rear Lift Arm*



| Item No | R&R Part No. | OEM Part No.                                   | Description                       | Qty Req | Order Quantity |
|---------|--------------|------------------------------------------------|-----------------------------------|---------|----------------|
| 7       | R84-2451     | 84-2451                                        | Chain - Straight 5                | 6       |                |
| 8       | R107-2077    |                                                | Pin - Cylinder                    | 2       |                |
| 9       | R110-0993    |                                                | Lift Arm - No. 3                  | 1       |                |
| 10      | R69-6470     |                                                | Bushing - Flanged                 | 4       |                |
| 11      | R107-2062    |                                                | Pin Assy                          | 2       |                |
| 12      | R32144-14    | R32104-32,<br>R32104-49                        | Bolt - Hex Washer 5/16-18 x 5/8   | 2       |                |
| 13      | R3296-29     | 3296-29,<br>R1-804256,<br>R915662P             | Locknut - 5/16-18 ESNA            | 2       |                |
| 14      | R110-0992    |                                                | Lift Arm - No. 2                  | 1       |                |
| 15      | R103-0384    |                                                | Spacer                            | 2       |                |
| 16      | R3256-35     |                                                | Washer - Flat                     | 2       |                |
| 17      | R322-10      | R20-30-AD,<br>R24-7180,<br>R3223-6,<br>R513347 | Bolt - Hex HD 5/16-18 x 2         | 2       |                |
| 18      | R99-5609-03  | R99-5609                                       | Spring-Torsion, LH                | 1       |                |
| 19      | R3234-38     |                                                | Bolt - Flanged Hex 1/2-13 x 1-1/4 | 2       |                |
| 20      | R3234-11     |                                                | Bolt - Hex Washer HD              | 2       |                |
| 21      | R110-8874-03 |                                                | Catch Assy                        | 1       |                |
| 22      | R99-5608-03  | R99-5608                                       | Spring-Torsion, RH                | 1       |                |
| 23      | R110-5339    |                                                | Spacer                            | 2       |                |
| 24      | R110-5345    |                                                | Washer                            | 2       |                |
| 25      | R92-1298     |                                                | Pin - Klik                        | 2       |                |

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## Parts

*Traction Unit*

*Rear Lift Arm*



| Item No | R&R Part No. | OEM Part No. | Description                 | Qty Req | Order Quantity |
|---------|--------------|--------------|-----------------------------|---------|----------------|
| 26      | R76-2980     |              | Washer - Thrust             | 4       |                |
| 27      | R104-0015    | R104-8339    | Bushing - Flanged           | 4       |                |
| 28      | R107-7400    |              | Pin - Lynch                 | 2       |                |
| 29      | R256-254     |              | Bushing 1-1/8 x 1.375 x 1.5 | 4       |                |
| 30      | R107-4027    |              | Cap - Pivot Yoke            | 2       |                |

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