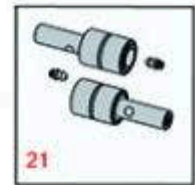




# Replaces Toro Greensmaster 3050 Parts

SPA Cutting Unit - Models 04460 & 04465

Front Rollers



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# Replaces Toro Greensmaster 3050 Parts

SPA Cutting Unit - Models 04460 & 04465

Front Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Front Rollers

|   |                 |  |                               |   |  |
|---|-----------------|--|-------------------------------|---|--|
| 1 | <b>R21-6440</b> | 20-8950,<br>21-6440,<br>23-5110,<br>52-3170,<br>Nov-80 | Roller - Smooth Tubular Steel | 1 |  |
|---|-----------------|--|-------------------------------|---|--|

*Tech Note: This tubular steel roller uses greasable "water-pump" style bearings. :*

|   |                 |                                |                               |   |  |
|---|-----------------|--------------------------------|-------------------------------|---|--|
| 2 | <b>R52-3120</b> | 51-3120,<br>52-3120,<br>Oct-70 | Roller - Smooth Tubular Steel | 1 |  |
|---|-----------------|--------------------------------|-------------------------------|---|--|

*Tech Note: Constructed with "water-pump" style bearings.:*

|   |                |  |                                   |   |  |
|---|----------------|--|-----------------------------------|---|--|
| 3 | <b>R150340</b> |  | Roller - Smooth UHMW Polyethylene | 1 |  |
|---|----------------|--|-----------------------------------|---|--|

*Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |                 |         |                                   |   |  |
|---|-----------------|---------|-----------------------------------|---|--|
| 4 | <b>R21-6540</b> | 21-6540 | Roller - Grooved Repairable Steel | 1 |  |
|---|-----------------|---------|-----------------------------------|---|--|

*Tech Note: Constructed with greasable "water-pump" style bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:*

|   |                 |         |  |   |  |
|---|-----------------|---------|--|---|--|
| 5 | <b>R88-6790</b> | 88-6790 | Roller - Grooved Machined Solid Aluminum | 1 |  |
|---|-----------------|---------|--|---|--|

*Tech Note: Machined from solid aluminum, this light weight machined grooved roller uses greasable "water-pump" style bearings.:*

|   |                 |                                 |                                       |   |  |
|---|-----------------|---------------------------------|---------------------------------------|---|--|
| 6 | <b>R52-3200</b> | 12-0840,<br>52-3200,<br>71-1550 | Roller - Grooved Machined Solid Steel | 1 |  |
|---|-----------------|---------------------------------|---------------------------------------|---|--|

*Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                |  |                                    |   |  |
|---|----------------|--|------------------------------------|---|--|
| 7 | <b>R150335</b> |  | Roller - Grooved UHMW Polyethylene | 1 |  |
|---|----------------|--|------------------------------------|---|--|

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SPA Cutting Unit - Models 04460 & 04465

Front Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:*

|   |                 |                                 |   |   |  |
|---|-----------------|---------------------------------|---|---|--|
| 8 | <b>R21-6470</b> | 10-5000,<br>21-6470,<br>52-3590 | Roller - Swaged Machined Solid Aluminum | 1 |  |
|---|-----------------|---------------------------------|---|---|--|

*Tech Note: Constructed with "water-pump" style bearings, this roller is machined from solid aluminum and contacts the ground only on the outer 2-7/8" of the roller.:*

## Overhaul Kits

|    |                |  |                            |   |  |
|----|----------------|--|----------------------------|---|--|
| 20 | <b>R101395</b> |  | Overhaul Kit - UHMW Roller | 0 |  |
|----|----------------|--|----------------------------|---|--|

*Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:*

|    |                  |          |                       |   |  |
|----|------------------|----------|-----------------------|---|--|
| 21 | <b>R107-1588</b> | 107-1588 | Overhaul Kit - Roller | 0 |  |
|----|------------------|----------|-----------------------|---|--|

*Tech Note: Includes 2 ea.: R302-5 Grease Fittings & R52-3180 Bearings:*

## Other Parts Available

|    |               |  |                  |   |  |
|----|---------------|--|------------------|---|--|
| 30 | <b>R302-5</b> | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease | 6 |  |
|----|---------------|--|------------------|---|--|

|    |                 |                     |                        |   |  |
|----|-----------------|---------------------|------------------------|---|--|
| 31 | <b>R52-3180</b> | 21-6410,<br>52-3180 | Bearing - Front Roller | 2 |  |
|----|-----------------|---------------------|------------------------|---|--|

|    |                 |         |                         |   |  |
|----|-----------------|---------|-------------------------|---|--|
| 32 | <b>R52-3210</b> | 52-3210 | Bearing - w/Milled Flat | 2 |  |
|----|-----------------|---------|-------------------------|---|--|

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SPA Cutting Unit - Models 04460 & 04465

Front Rollers



| Item No   | R&R Part No.       | OEM Part No.   | Description                                     | Qty Req | Order Quantity |
|---|--------------------|--|---|---------|----------------|
| 33  | <b>R3219-1</b>     | 01-158-0590,<br>01-188-0428,<br>3219-1                     | Nut - 1/4-28                                    | 4       |                |
| 34  | <b>R3296-9</b>     | 32127-17,<br>3296-9  | Locknut - Comb                                  | 11      |                |
| 35  | <b>R11-0070</b>    | 11-0070  | Comb - Assy                                     | 1       |                |
| 36  | <b>R8-2520</b>     | 8-2520,<br>8-2520-01                                       | Support - Comb                                  | 1       |                |
| 37  | <b>R8-2530</b>     | 8-2530   | Comb - Urethane                                 | 1       |                |
| 38  | <b>R33-1000</b>    | 33-1000  | Brush Assy                                      | 1       |                |
| 39  | <b>R3249-3</b>     | 3249-3   | Screw - Comb                                    | 11      |                |
| 40  | <b>R3254-8</b>     | 3254-8   | Washer - Lock 1/4 Int Star Z                    | 4       |                |
| 41  | <b>R11-0069</b>    | 11-0069  | Frame - Only Comb Assy                          | 1       |                |
| 42  | <b>R150347T</b>    |  | Seal - Nonstick Lip                             | 2       |                |
| 43  | <b>R150334A</b>    |  | Washer - Thrust SAE660 Bronze                   | 2       |                |
| 44  | <b>R150333</b>     |  | Washer - Flat Keyed Outer SS                    | 2       |                |
| 45  | <b>R3296-15</b>    | 116-7306,<br>32118-5,<br>32127-23,<br>32127-47,<br>3296-15 | Locknut - 3/4-16 Nylon Jam                      | 2       |                |
| 46  | <b>R151359</b>     |  | Scraper - R&R Grooved Roller<br>.625 in Spacing | 1       |                |
| <i>Tech Note: Fits R&amp;R R88-6790 &amp; R52-3200 Rollers:</i> |                    |  |   |         |                |
| 47  | <b>R65-8340-01</b> | 65-8340,<br>65-8340-01                                     | Scraper - Grooved Roller .43 in<br>Spacing      | 1       |                |
| <i>Tech Note: Fits OEM 93-9045 grooved roller:</i>              |                    |  |   |         |                |

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# Replaces Toro Greensmaster 3050 Parts

*SPA Cutting Unit - Models 04460 & 04465*

*Front Rollers*



| Item No | R&R Part No.    | OEM Part No. | Description      | Qty Req | Order Quantity |
|---------|-----------------|--------------|------------------|---------|----------------|
| 48      | <b>R21-8430</b> | 21-8430      | Bearing - Roller | 2       |                |

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