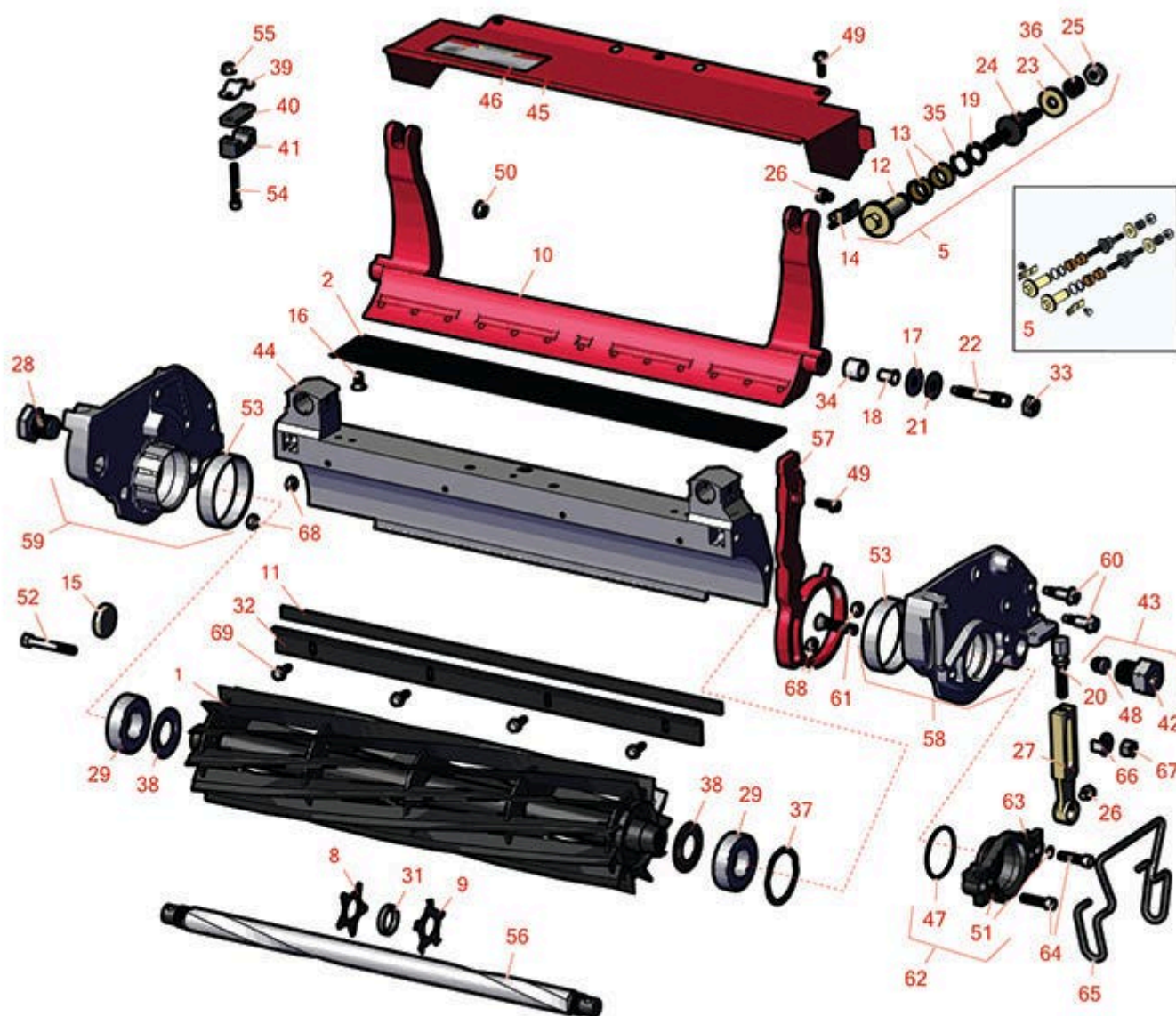




# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.



# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                  |          |                |   |
|---|------------------|----------|----------------|---|
| 1 | <b>R119-4103</b> | 119-4103 | Reel - 8 Blade | 1 |
|---|------------------|----------|----------------|---|

*Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:*

|   |                  |          |                         |   |
|---|------------------|----------|-------------------------|---|
| 1 | <b>R127-2200</b> | 127-2200 | Reel - 8 Blade Low Drag | 1 |
|---|------------------|----------|-------------------------|---|

*Tech Note: Low Drag:*

*Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:*

|   |                  |          |                                      |   |
|---|------------------|----------|--------------------------------------|---|
| 1 | <b>R132-7340</b> | 132-7340 | Reel - 8 Blade Razor Series Low Drag | 1 |
|---|------------------|----------|--------------------------------------|---|

*Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:*

|   |                  |          |                                                       |   |
|---|------------------|----------|-------------------------------------------------------|---|
| 1 | <b>R137-8511</b> | 137-8511 | Reel - 8 Blade Razor Series w/Bearings and Seals 21x5 | 1 |
|---|------------------|----------|-------------------------------------------------------|---|

*Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:*

|   |                  |          |                 |   |
|---|------------------|----------|-----------------|---|
| 1 | <b>R119-4104</b> | 119-4104 | Reel - 11 Blade | 1 |
|---|------------------|----------|-----------------|---|

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# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description:* R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

|   |                  |          |                          |   |  |
|---|------------------|----------|--------------------------|---|--|
| 1 | <b>R127-2201</b> | 127-2201 | Reel - 11 Blade Low Drag | 1 |  |
|---|------------------|----------|--------------------------|---|--|

*Tech Note:* Low Drag:

*Detail Description:* R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

|   |                  |          |                                             |   |  |
|---|------------------|----------|---------------------------------------------|---|--|
| 1 | <b>R132-7341</b> | 132-7341 | Reel - 11 Blade Razor Series<br>Low Drag 21 | 1 |  |
|---|------------------|----------|---------------------------------------------|---|--|

*Detail Description:* R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

|   |                  |          |                                                           |   |  |
|---|------------------|----------|-----------------------------------------------------------|---|--|
| 1 | <b>R137-8512</b> | 137-8512 | Reel - 11 Blade Razor Series<br>w/Bearings and Seals 21x5 | 1 |  |
|---|------------------|----------|-----------------------------------------------------------|---|--|

*Detail Description:* R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

|   |                  |          |                 |   |  |
|---|------------------|----------|-----------------|---|--|
| 1 | <b>R119-4105</b> | 119-4105 | Reel - 14 Blade | 1 |  |
|---|------------------|----------|-----------------|---|--|

*Detail Description:* R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

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# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

|   |                  |          |                             |   |  |
|---|------------------|----------|-----------------------------|---|--|
| 1 | <b>R127-2202</b> | 127-2202 | Reel - 14 Blade Low Drag 21 | 1 |  |
|---|------------------|----------|-----------------------------|---|--|

*Tech Note: Low Drag:*

*Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:*

|   |                  |          |                                          |   |  |
|---|------------------|----------|------------------------------------------|---|--|
| 1 | <b>R132-7342</b> | 132-7342 | Reel - 14 Blade Razor Series Low Drag 21 | 1 |  |
|---|------------------|----------|------------------------------------------|---|--|

*Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:*

|   |                  |          |                                                        |   |  |
|---|------------------|----------|--------------------------------------------------------|---|--|
| 1 | <b>R137-8513</b> | 137-8513 | Reel - 14 Blade Razor Series w/Bearings and Seals 21x5 | 1 |  |
|---|------------------|----------|--------------------------------------------------------|---|--|

*Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:*

|   |                 |                     |                                     |   |  |
|---|-----------------|---------------------|-------------------------------------|---|--|
| 2 | <b>R94-6392</b> | 62-2500,<br>94-6392 | Bedknife - High Cut .312 - 1.00 HOC | 1 |  |
|---|-----------------|---------------------|-------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## **R&R Bedknife, Lifetime Guaranteed**

|   |                  |                       |                                                    |   |  |
|---|------------------|-----------------------|----------------------------------------------------|---|--|
| 2 | <b>R108-4302</b> | 108-4301,<br>108-4302 | Bedknife - Tournament Cut Extended .125 - .500 HOC | 1 |  |
|---|------------------|-----------------------|----------------------------------------------------|---|--|

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# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                  |                       |                                                  |   |  |
|---|------------------|-----------------------|--------------------------------------------------|---|--|
| 2 | <b>R108-4303</b> | 104-7720,<br>108-4303 | Bedknife - Micro Cut Extended<br>.062 - .187 HOC | 1 |  |
|---|------------------|-----------------------|--------------------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |                                 |                                           |   |  |
|---|----------------|---------------------------------|-------------------------------------------|---|--|
| 2 | <b>R150466</b> | 63-8600,<br>64-6393,<br>94-6393 | Bedknife - Super Thick .312 -<br>1.00 HOC | 1 |  |
|---|----------------|---------------------------------|-------------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                 |                                 |                                         |   |  |
|---|-----------------|---------------------------------|-----------------------------------------|---|--|
| 2 | <b>R93-4262</b> | 65-8250,<br>93-4262,<br>93-4263 | Bedknife - Micro Cut .062 -<br>.187 HOC | 1 |  |
|---|-----------------|---------------------------------|-----------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                 |                                             |                                              |   |  |
|---|-----------------|---------------------------------------------|----------------------------------------------|---|--|
| 2 | <b>R93-4263</b> | 63-8560,<br>66-9320,<br>93-4263,<br>93-6039 | Bedknife - Tournament Cut<br>.125 - .500 HOC | 1 |  |
|---|-----------------|---------------------------------------------|----------------------------------------------|---|--|

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# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

|   |                 |                                 |                                       |   |  |
|---|-----------------|---------------------------------|---------------------------------------|---|--|
| 2 | <b>R93-4264</b> | 57-4960,<br>63-8470,<br>93-4264 | Bedknife - Low Cut .187 - 1.00<br>HOC | 1 |  |
|---|-----------------|---------------------------------|---------------------------------------|---|--|

*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

## R&R Razor Tool Steel, Lifetime Guaranteed

|   |                  |          |                                                                       |   |  |
|---|------------------|----------|-----------------------------------------------------------------------|---|--|
| 2 | <b>R115-1881</b> | 115-1881 | Bedknife - Razor Tool Steel -<br>21 Tournament Cut .125 - .500<br>HOC | 1 |  |
|---|------------------|----------|-----------------------------------------------------------------------|---|--|

*Detail Description:* R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

|   |                  |          |                                                               |   |  |
|---|------------------|----------|---------------------------------------------------------------|---|--|
| 2 | <b>R115-1880</b> | 115-1880 | Bedknife - Razor Tool Steel -<br>21 Micro Cut .062 - .187 HOC | 1 |  |
|---|------------------|----------|---------------------------------------------------------------|---|--|

*Detail Description:* R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

|   |                  |          |                                                   |   |  |
|---|------------------|----------|---------------------------------------------------|---|--|
| 2 | <b>R112-7475</b> | 112-7475 | Bedknife - Razor Tool Steel -<br>22 x 3/8 Fairway | 1 |  |
|---|------------------|----------|---------------------------------------------------|---|--|

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# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

## Overhaul Kit

|   |                  |          |                              |   |
|---|------------------|----------|------------------------------|---|
| 5 | <b>R121-2637</b> | 121-2637 | Overhaul Kit - DPA Adjusters | 1 |
|---|------------------|----------|------------------------------|---|

## Blades

|   |                  |          |                                            |    |
|---|------------------|----------|--------------------------------------------|----|
| 8 | <b>R110-2333</b> | 110-2333 | Groomer Blade - Helix .028 Thick           | 42 |
| 9 | <b>R121-9531</b> | 121-9531 | Groomer Blade - Carbide Tipped - Helix 1mm | 42 |

## Other Parts Available

|    |                     |                               |                                         |    |
|----|---------------------|-------------------------------|-----------------------------------------|----|
| 10 | <b>R106-2648-01</b> | 106-2648-01                   | Bed Bar                                 | 1  |
| 11 | <b>R106-2619</b>    | 106-2619                      | Seal - Strip                            | 1  |
| 12 | <b>R106-5363</b>    | 106-5363                      | Shaft - Adjusting - Bed Bar - Stainless | 2  |
| 13 | <b>R106-5344</b>    | 106-5344                      | Bushing - Flanged and Keyed             | 4  |
| 14 | <b>R99-2097</b>     | 99-2097                       | Detent - Bed Bar Adjuster               | 2  |
| 15 | <b>R105-5708</b>    | 105-5708,<br>121-4609         | Plug - Expansion                        | 2  |
| 16 | <b>R150476</b>      | 3-3816,<br>3-6462,<br>57-4910 | Screw - Bedknife 5/16-18 x 5/8          | 13 |
| 17 | <b>R52-2900</b>     | 52-2900                       | Washer - Nylon                          | 4  |
| 18 | <b>R52-2890</b>     | 52-2890                       | Bushing - Flanged                       | 2  |

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# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No.                                                                       | Description                     | Qty Req | Order Quantity |
|---------|--------------|------------------------------------------------------------------------------------|---------------------------------|---------|----------------|
| 19      | R32120-93    | 32120-93                                                                           | Snap Ring - HD                  | 2       |                |
| 20      | R110-7352    | 110-7352                                                                           | Screw - HOC 2 5/8 Stainless     | 2       |                |
| 21      | R52-2860     | 119-4150,<br>52-2860                                                               | Washer - Bed Bar Pivot          | 2       |                |
| 22      | R117-9493    | 117-9493                                                                           | Bolt - Bed Bar - Hardened       | 2       |                |
| 23      | R119-4155    | 119-4155                                                                           | Washer - Hardened               | 2       |                |
| 24      | R115-7039    | 115-7039                                                                           | Screw - Adjuster - Bedbar       | 2       |                |
| 25      | R3296-48     | 119-4039,<br>32146-7,<br>3296-34,<br>3296-48                                       | Locknut - 7/16-14 ESNA          | 2       |                |
| 26      | R114-9396    | 114-9396,<br>119-4067                                                              | Bolt - Hex HD 5/16-18 x 3/8     | 2       |                |
| 27      | R115-7041    | 115-7041                                                                           | Bracket - Front Roller 5 1/4 in | 2       |                |
| 28      | R115-7263    | 115-7263                                                                           | Bolt - Bearing Lock             | 1       |                |
| 28      | R120-3222    | 117-9512,<br>120-3222                                                              | Reel Nut Assy - RH              | 1       |                |
| 29      | R115-3296    | 115-3296                                                                           | Bearing                         | 2       |                |
| 31      | R70-1350     | 70-1350                                                                            | Spacer - 1/4 Fits Groomer Shaft | 82      |                |
| 32      | R115-3303-03 | 115-3303-03                                                                        | Bar - Cutoff                    | 1       |                |
| 33      | R3296-28     | 119-4154,<br>140-9234,<br>32127-34,<br>32128-7,<br>32128-8,<br>32136-7,<br>3296-28 | Nut - 1/2-20 ESNA Jam           | 2       |                |
| 34      | R119-4153    | 119-4153                                                                           | Bushing - Rubber                | 2       |                |

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# Replaces Toro Greensmaster TriFlex 3400 Parts

*DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife*



| Item No | R&R Part No.     | OEM Part No.                        | Description                         | Qty Req | Order Quantity |
|---------|------------------|-------------------------------------|-------------------------------------|---------|----------------|
| 35      | <b>R119-4164</b> | 119-4164                            | Washer - Wave                       | 2       |                |
| 36      | <b>R119-4156</b> | 119-4156                            | Spring - Compression                | 2       |                |
| 37      | <b>R105-5700</b> | 105-5700,<br>115-5258               | Wave Washer - Bearing               | 1       |                |
| 38      | <b>R115-3299</b> | 115-3299                            | Seal- Flocked                       | 2       |                |
| 39      | <b>R105-5712</b> | 105-5712,<br>119-4157               | Retainer - Roller                   | 2       |                |
| 40      | <b>R105-5711</b> | 105-5711,<br>119-4165               | Shim - Roller                       | 2       |                |
| 41      | <b>R105-5710</b> | 105-5710,<br>119-4166               | Spacer - Roller                     | 2       |                |
| 42      | <b>R117-9508</b> | 117-9508                            | Nut - Reel - Splined (LH)           | 1       |                |
| 43      | <b>R120-3221</b> | 120-3221                            | Reel Nut Assy - LH                  | 1       |                |
| 44      | <b>R119-9303</b> | 105-5799,<br>119-9303               | Frame - Crossmember                 | 1       |                |
| 45      | <b>R119-4095</b> | 119-4095                            | Grass Shield Assy                   | 1       |                |
| 46      | <b>R354083</b>   | 104-7729,<br>354083                 | Decal - Danger                      | 1       |                |
| 47      | <b>R360-0398</b> | 360-0398                            | O-Ring                              | 2       |                |
| 48      | <b>R120-3220</b> | 120-3220                            | Plug - Plastic                      | 1       |                |
| 49      | <b>R119-4012</b> | 119-4012                            | Screw - Hx Washer HD Self Threading | 5       |                |
| 50      | <b>R104-8300</b> | 104-8300,<br>104-8300 ,<br>119-4041 | Locknut - 5/16-18 Flanged Y/Zinc    | 4       |                |
| 51      | <b>R237-22</b>   | 107-8844,<br>237-22,<br>237-78      | O-Ring                              | 2       |                |

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# Replaces Toro Greensmaster TriFlex 3400 Parts

*DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife*



| Item No | R&R Part No. | OEM Part No.                                                   | Description                             | Qty Req | Order Quantity |
|---------|--------------|----------------------------------------------------------------|-----------------------------------------|---------|----------------|
| 52      | R322-11      | 01-150-0390,<br>01-178-0518,<br>20-31-AD,<br>322-11,<br>3223-7 | Bolt - 5/16-18 x 2 1/4 Hx HD            | 2       |                |
| 53      | R117-6619    | 117-6619                                                       | Bushing                                 | 2       |                |
| 54      | R119-4035    | 119-4035                                                       | Bolt - 1/4-20 x 1 3/4 Soc HD<br>Cap Scr | 4       |                |
| 55      | R119-4040    | 119-4040                                                       | Nut - 1/4-20 Fl Locknut                 | 4       |                |
| 56      | R125-3478    | 125-3478                                                       | Groomer Shaft Assy                      | 1       |                |
| 57      | R119-9307-01 | 119-9307-01                                                    | Arm - Pitch                             | 2       |                |
| 58      | R119-4005    | 119-4005                                                       | Side Plate Assy-LH Incl<br>R117-6619    | 1       |                |
| 59      | R119-4007    | 119-4007                                                       | Side Plate Assy-RH Incl<br>R117-6619    | 1       |                |
| 60      | R115-7042    | 115-7042                                                       | Bolt-Shoulder, Flange                   | 4       |                |
| 61      | R99-3773     | 99-3773                                                        | Bolt- Plow 3/8-16 x 1 3/4               | 2       |                |
| 62      | R115-5227    | 115-5227                                                       | Motor Adapter Assy                      | 1       |                |
| 63      | R115-3294    | 115-3294                                                       | Adaptor - Hyd Motor                     | 1       |                |
| 64      | R434036      | 3274-18                                                        | Screw - Soc HD 5/16-18 x 1-1/4          | 2       |                |
| 65      | R117-6706    | 117-6706                                                       | Clamp - Motor                           | 1       |                |
| 66      | R104-2603    | 104-2603,<br>119-4158                                          | Washer - HOC Bracket                    | 2       |                |
| 67      | R115-7193    | 115-7193                                                       | Nut-HOC                                 | 2       |                |
| 68      | R3296-29     | 1-804256,<br>3290-357,<br>3296-29,<br>915662P                  | Locknut - 5/16-18 ESNA                  | 4       |                |

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# Replaces Toro Greensmaster TriFlex 3400 Parts

*DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife*



| Item No | R&R Part No. | OEM Part No.                                                                                             | Description                                 | Qty Req | Order Quantity |
|---------|--------------|----------------------------------------------------------------------------------------------------------|---------------------------------------------|---------|----------------|
| 68      | R32153-3     | 119-4038,<br>22-12-AJFD,<br>32127-35,<br>32146-5,<br>32153-3,<br>3296-18,<br>3296-29,<br>3296-31,<br>N/A | Locknut - 5/16-18 ESNA Zinc                 | 4       |                |
| 69      | R131-6150    | 131-6150                                                                                                 | Screw- 1/4-20 x 3/4 Hx Wh<br>Thread Forming | 4       |                |

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