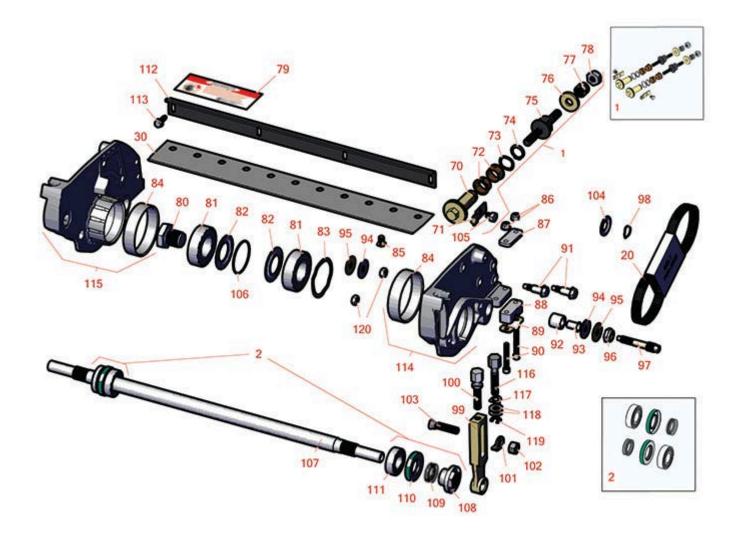




DPA Cutting Unit - Models 04289 & 04291 Reel & Bedknife







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Overl	haul Kit				
1	R121-2637	121-2637	Overhaul Kit - DPA Adjusters	1	
2	R107-1594	107-1594	Overhaul Kit - Roller	1	
	Detail Description:	Includes 2 ea.: R106-6941 Se	eals, R106-6942 V-Rings & R251-347 Bearing	gs:	
Belts					
20	R99-2022	99-2022	Belt - Reel Drive	1	
R&R I	Bedknife, Lifetime	Guaranteed			
30	R110-2300	110-2300	Bedknife - Micro Cut Extended .062187 HOC	1	
	then hardened to R Bedknives are surfa being packaged wit grind for added life	RC46-49 to match the temper ace ground on the top and fr th oil for rust prevention. All	tured from high carbon-boron alloy steel a r of our reel blades and original equipment ront edge and straightened three times befo R&R Bedknives now have an increased from ranteed against defects in material and the part.:	reels. ore	
30	R110-2301	110-2301	Bedknife - Low Cut .187 - 1.00 HOC	1	
	then hardened to R Bedknives are surfa being packaged wit grind for added life	RC46-49 to match the temper ace ground on the top and fr th oil for rust prevention. All	tured from high carbon-boron alloy steel a r of our reel blades and original equipment ont edge and straightened three times befo R&R Bedknives now have an increased fror anteed against defects in material and the part.:	reels. ore	
30	R98-7260	98-7260, 98-7260-05	Bedknife - Tournament .125 -	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

.500 HOC

98-7260-05





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Item	R&R	OEM		Qty	Order
No	Part No.	Part No.	Description	Req	Quantity
30	R98-7261	98-7261	Bedknife - Micro Cut .062187 HOC	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

### R&R Razer Tool Steel Bedknifes, Lifetime Guaranteed

30 **R117-1530** Bedknife - Razor Tool Steel - 18 Micro Cut .062 - .187 HOC

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

30 **R117-1532** Bedknife - Razor Tool Steel - Tournament .125 - .500 HOC

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Other Parts Available			
70 <b>R106-5363</b>	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2
71 <b>R99-2097</b>	99-2097	Detent - Bed Bar Adjuster	2
72 <b>R106-5344</b>	106-5344	Bushing - Flanged and Keyed	4
73 <b>R119-4164</b>	119-4164	Washer - Wave	2





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
74	R32120-93	32120-93	Snap Ring - HD	2	
75	R115-7039	115-7039	Screw - Adjuster - Bedbar	2	
	Tech Note: Ser# 31600000	1-405599999:			
76	R137-6130	137-6130	Screw - Adjuster - Hardened - Bedbar	2	
	Tech Note: Ser# 40560000	0-999999999:			
76	R119-4155	119-4155	Washer - Hardened	2	
77	R119-4156	119-4156	Spring - Compression	2	
78	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
79	R354083	104-7729, 354083	Decal - Danger	1	
	Tech Note: Ser# 31600000	1- 403460000:			
79	R137-9706	137-9706	Decal- Warning	1	
	Tech Note: Ser# 40346000	1-:			
80	R115-7263	115-7263	Bolt - Bearing Lock	1	
81	R115-3296	115-3296	Bearing	2	
82	R115-3299	115-3299	Seal- Flocked	2	
83	R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1	
84	R117-6619	117-6619	Bushing	2	
85	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	11	
86	R119-4040	119-4040	Nut - 1/4-20 Fl Locknut	4	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
87	R105-5711	105-5711, 119-4165	Shim - Roller	2	
88	R105-5710	105-5710, 119-4166	Spacer - Roller	2	
89	R105-5712	105-5712, 119-4157	Retainer - Roller	2	
90	R119-4035	119-4035	Bolt - 1/4-20 x 1 3/4 Soc HD Cap Scr	4	
91	R115-7042	115-7042	Bolt-Shoulder, Flange	4	
92	R119-4153	119-4153	Bushing - Rubber	2	
93	R52-2890	52-2890	Bushing - Flanged	2	
94	R52-2900	52-2900	Washer - Nylon	4	
95	R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	4	
96	R3296-28	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	2	
97	R117-9493	117-9493	Bolt - Bed Bar - Hardened	2	
98	R115-7143	115-7143	Spring - Wave	1	
99	R115-7041	115-7041	Bracket - Front Roller 5 1/4 in	2	
100	R110-7352	110-7352	Screw - HOC 2 5/8 Stainless	2	
101	R104-2603	104-2603, 119-4158	Washer - HOC Bracket	2	
102	R115-7193	115-7193	Nut-HOC	2	





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ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
Tech Note: Ser# 31600	00001- 403460000:			
102 <b>R32128-19</b>	104-8301, 104-9301, 32128-19	Locknut - 3/8-16 Flanged Top Lock	2	
Tech Note: Ser# 40346	50001-:			
102 <b>R104-8301</b>	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	0	
Tech Note: Ser# 40346	50001-:			
103 <b>R99-3773</b>	99-3773	Bolt- Plow 3/8-16 x 1 3/4	2	
104 <b>R115-6923</b>	115-6923	Shield - Bearing - Flocked	1	
105 <b>R114-9396</b>	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	3	
106 <b>R360-0398</b>	360-0398	O-Ring	1	
107 <b>R119-4079</b>	119-4079	Shaft- Roller	1	
108 <b>R114-3745</b>	106-6939, 108-3151, 114-3745, 114-5411	Locknut - Bearing - Stainless	2	
109 <b>R106-6942</b>	106-6942	V-Ring - Roller	2	
110 <b>R106-6941</b>	106-6941	Seal - Double Lip	2	
111 <b>R251-347</b>	251-347, 72-5690	Bearing - Ball	2	
112 <b>R119-4066-03</b>	119-4066-03	Cutoff Bar	1	
113 <b>R131-6150</b>	131-6150	Screw- 1/4-20 x 3/4 Hx Wh Thread Forming	4	





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ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
114 <b>R119-4005</b>	119-4005	Side Plate Assy-LH Incl R117-6619	1	
115 <b>R119-4007</b>	119-4007	Side Plate Assy-RH Incl R117-6619	1	
116 <b>R132-4586</b>	132-4586	Screw - HOC - Stainless	2	
117 <b>R121-4605</b>	121-4605	Washer - Spring - Curved	2	
118 <b>R453011</b>	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-BD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 32-8190, 32-6-24, 3256-36, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
119 <b>R1891</b>	1891	E-Ring	2	
120 <b>R3296-29</b>	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	2	





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ltem <b>R&amp;R</b>	OEM	Description	Qty	Order
No <b>Part No.</b>	Part No.		Req	Quantity
120 <b>R32153-3</b>	119-4038, 22-12-AJFD, 32127-35, 32146-5, 32153-3, 3296-18, 3296-29, 3296-31, N/A	Locknut - 5/16-18 ESNA Zinc	2	