



# Replaces Toro Groundsmaster 345

## Parts

Rotary Mower - Model 30789

Traction Unit



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## Overhaul Kits

2	<b>R21-0390SK</b>		Seal Kit - Fits R21-0390 Cylinder	1	
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*Detail Description: Includes all seals to rebuild one cylinder:*

## Filters

10	<b>R27-7110</b>	108-3833, 27-7110	Baldwin Air Filter - Element	1	
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11	<b>R42-9030</b>	104-5167, 108-3841, 127-0511, 42-9030, 67-4330, 98-9651	Baldwin Oil Filter - Engine	1	
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11	<b>RRF10606</b>	108-3841, 67-4330, 98-9651	SilverGuard Oil Filter - 2 3/4" Long	1	
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12	<b>R23-2300</b>	23-2300, 30-0840, 31-1010	Baldwin Oil Filter - Transmission	1	
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12	<b>RRF10655</b>	23-2300, 30-0840, 31-1010	SilverGuard Oil Filter - Transmission	1	
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13	<b>R68-8990</b>	68-8990	Filter Head Assy	1	
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14	<b>R86-3010</b>	23-9740, 239470, 28-1370, 281370, 353-387, 353387, 54-0110, 540110, 76-6490, 86-3010, 863010, Dec-70	Baldwin Hydraulic Oil Filter	1	
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15	<b>RRF10520</b>		SilverGuard Fuel Filter	1	
15	<b>R18-1520</b>	108-3831, 18-1520, 181520, 30-0860, 32-9250, 99-9403	Baldwin Fuel Filter	1	
16	<b>R27-7100P</b>	48-7430	Pre-Cleaner	1	
17	<b>R27-7180</b>	27-7180	Cap - Air Inlet	1	
18	<b>RRF10540</b>	43-2550	SilverGuard Fuel Filter	1	
18	<b>R43-2550</b>	43-2550	Baldwin Fuel Filter	1	
<b>Belts</b>					
30	<b>R150500</b>	106-4383, 53-9660	Belt - V Torque Team	1	
41	<b>R232-27</b>	232-27, 232-31	Stem - Valve w/ Cap	4	
<b>Hoses</b>					
50	<b>R110-9011</b>	100-6588, 110-5688, 110-9011, 43-4230	Hose-Fuel	1	
<b>Gauges &amp; Controls</b>					
60	<b>R12-9990</b>	12-9990, 30-3190, 30-3200, Dec-30	Meter - Quartz Hour	1	
61	<b>R27-2360</b>	27-2360	Switch - Key 6 Lead 9/16 Mount	1	
62	<b>R26-6740</b>	26-6740	Switch - Relay	1	

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64	<b>R43-1710</b>	21-8550, 43-1710, 43-1710-01, 43-1730	Valve Assy	1	
65	<b>R92-6282</b>	62-6282, 92-6282	Switch - Kill - Seat	1	

### Other Parts Available

70	<b>RMXB200GY</b>	100-3187, 104-4620, 104-7620, 21-4880, 351-59, 351-76, 49-8130, 63-9410, 66-5400, 75-9190, 750105, 92-6280, MXB200GY	Milsco Seat XB200 - Grey	1	
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*Tech Note: This seat will not accept seat belts:*

*Detail Description: The Milsco XB200 high back seat features a comfortable vacuum formed, waterproof vinyl cover with central drain hole. Ergonomic foam cushion provides operator comfort. Cover will not crack or peel. Rugged blow-molded plastic frame construction. Allows for Twist-in operator presence switch. Seat: 19in W x 24in D x 21in H. Multiple pre-drilled mounting patterns. Grey. Made in U.S.A.<BR>Please note: Due to excessive air freight charges, this item will be shipped ground freight.:*

71	<b>R44-2230</b>	115-4523, 27-6560, 44-2230, 80-8650	Coupling - Rubber - Pump	4	
72	<b>R27-1960</b>	110-5236, 27-1960	Hub - Engine	1	
73	<b>R33-4380</b>	33-4380	Hub - Pump - 1 5/16 Counterbore	1	

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74	R322-10	20-30-AD, 24-7180, 322-10, 322-10 , 3223-6, 513347	Bolt - Hex HD 5/16-18 x 2	4	
75	R32152-1	32152-1	Locknut - All Metal 5/16-18	4	
76	R3257-32	13-2840, 3257-32	Key - Woodruff	1	
77	R3257-33	100-5822, 3257-33	Key - Woodruff Eng. Coupling	1	
78	R453009	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	4	
79	R71-4411	71-4411	Spacer - Coupling	6	
80	R71-4410	71-4410	Spacer - Coupling	2	
81	R3245-1	244-19, 32104-67, 3245-1	Screw - Set 1/4-20 x 1/4	2	
82	R3241-5	3241-5, 3245-7, 352-103, Jul-93	Screw - Set 1/4-20 x 3/8	2	
83	R43-3990	43-3990	Control - Throttle (Diesel)	1	
84	R28-1590	21-2200, 28-1590	Control - Throttle Gas	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
84	R28-1600	21-2210, 28-1600	Control - Choke Gas	1	
85	R254-72	01-103-0050, 01-103-0120, 01-103-0140, 1-543508, 254-71, 254-72, 40439, 62-3340, 99-4511	Cup - Bearing	4	
86	R254-94	1-543509, 254-94, 32-8090, 32-8240, 32-9640, 40440, 62-3330	Tapered Bearing Cone	4	
87	R150315		Brake Assy	2	
88	R21-9460	21-9460, 40474	Retainer	4	
89	R24-9180	21-9400, 24-9180	Lever - Parking Brake	2	
90	R21-9450	21-9450	Shield - Dust	2	
91	R28-0670	28-0670, 40450	Seal - Oil Axle	2	
92	R43-6810	40-2190, 43-6810	Spider - Torque	2	
93	R43-2690	21-9470, 43-2690	Shoe - Brake	4	
93	R84-8600	84-8590, 84-8600	Shoe - Brake Set/4	1	
94	R21-9380	21-9380, 40457	Nut - Pivot	2	

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95	<b>R21-9370</b>	21-9370, 40456	Screw - Adjustment	2	
96	<b>R21-9390</b>	21-9390, 40458	Socket	2	
97	<b>R21-9440</b>	21-9440, 40473	Spring	2	
98	<b>R21-9430</b>	21-9430, 40472	Spring - Return RH	2	
99	<b>R21-9420</b>	21-9420, 40471	Spring - Return LH	2	
100	<b>R23-1850</b>	23-1850	Muffler	1	
101	<b>R21-0390</b>	21-0390, 66-1250	Hydraulic Cylinder	1	
102	<b>R49-9600</b>	110-9695	Hub - Pump	1	
103	<b>R131-1821</b>	131-1821, 53-9680	Mount - Engine	2	
104	<b>R233-21</b>	233-21	Knob	1	
105	<b>R5-2942</b>	5-2942	Shackle	3	
106	<b>R54-9180</b>	54-9180, 99-6570	Kit - U-Joint	2	
108	<b>R23-2270</b>	23-2270	Bushing-Rubber	1	
109	<b>R21-8640</b>	21-8640	Latch-Lever, Valve	1	

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