



Replaces Toro HTM Parts

Cutting Unit
Reel & Bedknife



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	R33-5040	33-5040, 36-4080	Reel	1	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

2	R150457	29-4020, 37-7510, 39-0730	Bedknife	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R150457L	29-4020, 39-0730	Bedknife - Single Lip Low Cut	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Service Tools

5	R51-0880	51-0880	Bedknife Screw Driver Tool	0	
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Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

Other Parts Available

10	R150475	3-6462	Screw - Bedknife Stainless 5/16-18 x 5/8	11	
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<i>Detail Description: Pre-Packaged in bags of 50:</i>					
10	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	11	
11	R36-9920	36-9920	Ring - Wear Reel	1	
12	R253-141	253-141	Seal - Cover	1	
13	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	1	
14	R29-3490	29-3490	Chain - Roller	1	
15	R2710-31	2710-31	Link - Connecting NO.35	1	
16	R46-7080	29-3580, 46-7080	Gasket - Cover	1	
17	R46-7090	29-3590, 46-7090	Gasket	1	
18	R237-58	237-58	O-Ring	1	
19	R237-99	237-99	O-Ring	1	
20	R29-3420	29-3420	Shaft - Reel	1	
21	R700502	29-3440	Retainer - Grease	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
22	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
23	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2	
24	R5-4038	5-4038, 51-2420	Sleeve - Wear Reel Shaft	1	
25	R253-117	253-117, 253-165	Seal - Outer Triple Lip	1	
26	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	1	

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