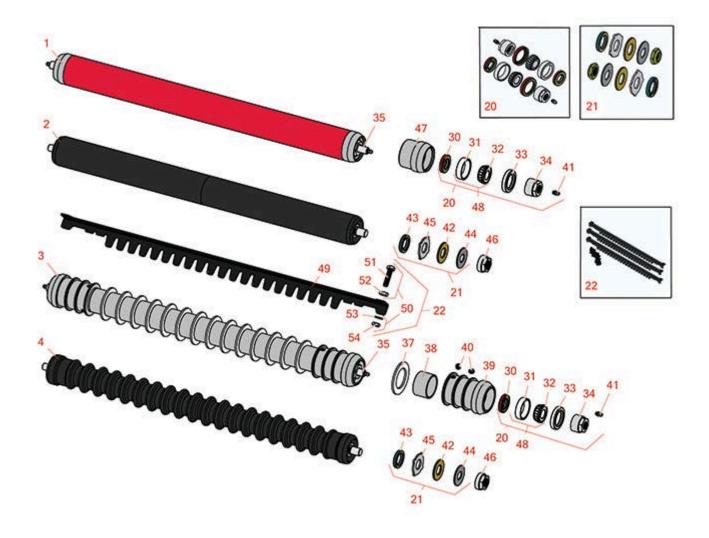




27in Cutting Unit - Models 03461 & 03462 Rollers







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tapered bearings for  2 R1503770  Detail Description: Mestainless steel shaft of stainless steel shaft of stainless steel shaft of extended life. This rowashers and spacers  4 R1503780  Detail Description: Mesolid stainless steel seeds smooth UHMW maters  Overhaul Kits  20 R106-9607  Detail Description: In Bearing Cups, R302-32  21 R101399  Detail Description: Fiball bearings Included	OEM Part No.	Description	Qty Req	Order Quantity	
Detail Description: Cotapered bearings for  2 R1503770  Detail Description: Management of the stainless steel shaft of the stainless	its				
tapered bearings for  2 R1503770  Detail Description: Medial Description: Medial Description: Contain Description: Contain Description: Contain Description: Medial Description: In Bearing Cups, R302-32  21 R101399  Detail Description: Find Description:	61-0410	Roller - Smooth Tubular Steel	3		
Detail Description: Mestainless steel shaft of the stainless steel shaft of the stainless steel shaft of the stainless steel shaft of the extended life. This rowashers and spacers and spacers of the stainless and spacers of the stainless steel stainless	Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:				
3 R63-5160  Detail Description: Context extended life. This rownwashers and spacers  4 R1503780  Detail Description: Management of the solid stainless steel is smooth UHMW mater.  Overhaul Kits  20 R106-9607  Detail Description: Image aring Cups, R302-3.  21 R101399  Detail Description: Find ball		Roller - Smooth UHMW Polyethylene	3		
Detail Description: Contextended life. This rownshers and spacers  4 R1503780  Detail Description: Manda solid stainless steel someoth UHMW mates  Overhaul Kits  20 R106-9607  Detail Description: In Bearing Cups, R302-3  21 R101399  Detail Description: Find ball bearings Included	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:				
extended life. This rowashers and spacers  4 R1503780  Detail Description: Management of the solid stainless steel of the same	63-5160, 92-1846	Roller - Grooved Repairable Steel	3		
Detail Description: Mesolid stainless steels someth UHMW mates  Overhaul Kits  20 R106-9607  Detail Description: In Bearing Cups, R302-3  21 R101399  Detail Description: Find ball Description: Find ball bearings. Include	oller can be repaired by u	h shaft and greasable tapered bearings for nscrewing the ends and replacing the series of	-		
solid stainless steel s smooth UHMW mate Overhaul Kits  20 R106-9607  Detail Description: In Bearing Cups, R302-3  21 R101399  Detail Description: Fi ball bearings Include		Roller - Grooved UHMW Polyethylene	3		
20 R106-9607  Detail Description: In Bearing Cups, R302-3  21 R101399  Detail Description: Findall bearings Included.	Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:				
Detail Description: In Bearing Cups, R302-3  21 R101399  Detail Description: Fi ball bearings Include					
21 <b>R101399</b> Detail Description: Fiball bearings Include	106-9607	Overhaul Kit - Roller	1		
Detail Description: Fi ball bearings Includ	ncludes 2 ea: R253-146 Se 5 Zerks & R71-3590 Nuts:	eals, R253-152 Seals, R254-78 Bearings, R254-7	79		
ball bearings Includ		Overhaul Kit - UHMW 2 Pc Roller	1		
	Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:				
22 <b>R104-1398</b>	104-1398	Scraper Kit (Set of 3 w/Hardware)	1		
Other Parts Available					

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art No.	Part No.	Description	Qty Req	Order Quantity	
253-152	253-116, 253-152	Seal - Inner Roller	2		
254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2		
Detail Description: Use R254-79M installation mandrel to properly install race.:					
254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2		
253-146	105-0150, 253-143, 253-146, 253-153	Seal	2		
71-3590	61-0370, 71-3590	Nut - Adjusting Roller	2		
61-0400	105-0156, 61-0400	Shaft - Roller	1		
150672		Washer - 2-3/4 Roller	0		
150671		Spacer - 2 3/4 / 3 Rollers 13/16 L	0		
150676		Spacer - 2-3/4 Dia x 1-1/4 L	0		
150689		Roller End - Threaded	2		
150691	150691	Screw - Set Nyloc 3/8-16 x 3/8	4		
	254-79  254-79  254-78  253-146  71-3590  51-0400  150672  150676  150689	253-152 253-152 01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590 254-78 254-78 254-78 254-78 254-78 254-78 254-78 254-78 254-78 254-78 254-78 254-78 254-78 32-7790, 32-9580, 93-4813 253-146 253-146, 253-153 21-3590 61-0370, 71-3590 61-0370, 71-3590 61-0400 6150672 6150672	253-152	253-152	

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27in Cutting Unit - Models 03461 & 03462 Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
41	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	22		
42	R1503471		Washer - Thrust SAE660 Bronze	2		
43	R1503470		Seal - Inner Wiper	2		
44	R150333		Washer - Flat Keyed Outer SS	2		
45	R1503230		Washer - Thrust Outer Keyed	2		
46	R150368		Nut - Adjusting	2		
47	R61-0380	61-0380	Roller End - Cap Solid	2		
48	R500534	1-633585	Bearing - with Cup	2		
	Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:					
49	R150738	104-1393-03	Scraper - Fits 63-5160 Roller	3		
50	R150739		Kit - Hardware	1		
51	R3290-316	3290-316, 57-3210	Bolt - Hex Tap 3/8-16 x 1-1/2	6		
52	R3218-3	01-191-0616, 22-13-AJKD, 3218-3, 915236P	Nut - 3/8-16 Jam	6		

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Item <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
53 <b>R453011</b>	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-BD, 24-11-BD, 24-12-BD, 30-9310, 32-8190, 32-8190, 3256-24, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	6	
54 <b>R3296-59</b>	3296-59	Locknut - 3/8-16 Nylon Jam	6	