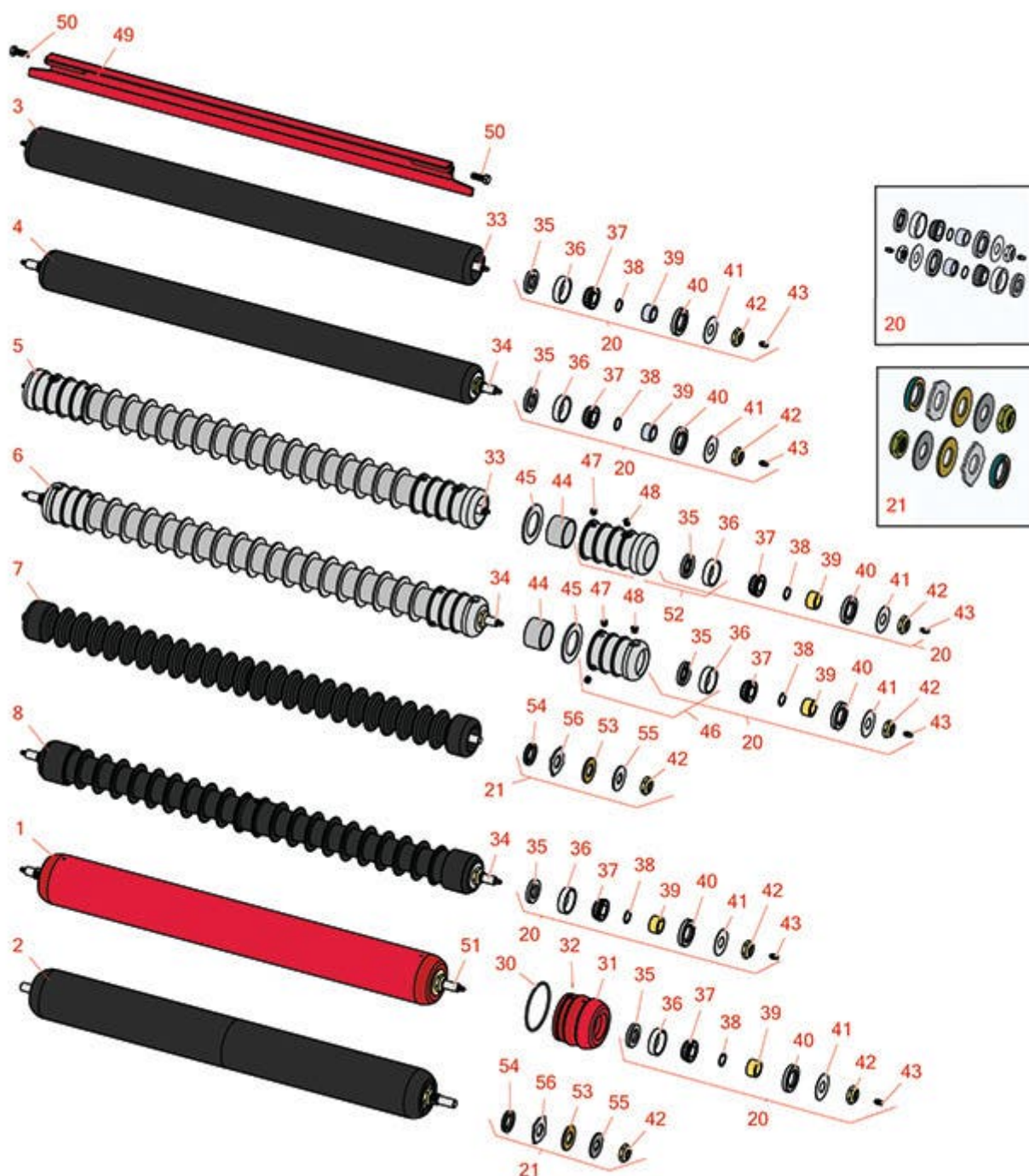


## Replaces Toro Reelmaster 450-D Parts

### Cutting Unit Rollers



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# Replaces Toro Reelmaster 450-D Parts

Cutting Unit  
Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Front Rollers

|   |                 |                     |                               |   |  |
|---|-----------------|---------------------|-------------------------------|---|--|
| 3 | <b>R62-6200</b> | 59-6100,<br>62-6200 | Roller - Smooth Tubular Steel | 0 |  |
|---|-----------------|---------------------|-------------------------------|---|--|

*Detail Description: Constructed with a 34" body length and a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

|   |                 |         |                               |   |  |
|---|-----------------|---------|-------------------------------|---|--|
| 4 | <b>R84-6180</b> | 84-6180 | Roller - Smooth Tubular Steel | 0 |  |
|---|-----------------|---------|-------------------------------|---|--|

*Detail Description: Constructed with a 33" body length and a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

|   |                  |  |                                   |   |  |
|---|------------------|--|-----------------------------------|---|--|
| 5 | <b>R62-6130R</b> |  | Roller - Grooved Repairable Steel | 0 |  |
|---|------------------|--|-----------------------------------|---|--|

*Detail Description: Constructed with a 34" body length, a 35" through shaft and tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:*

|   |                |  |                                   |   |  |
|---|----------------|--|-----------------------------------|---|--|
| 6 | <b>R150715</b> |  | Roller - Grooved Repairable Steel | 0 |  |
|---|----------------|--|-----------------------------------|---|--|

*Detail Description: Constructed with a 33" body length, a 36" through shaft and tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:*

|   |                 |  |                                    |   |  |
|---|-----------------|--|------------------------------------|---|--|
| 7 | <b>R1503750</b> |  | Roller - Grooved UHMW Polyethylene | 0 |  |
|---|-----------------|--|------------------------------------|---|--|

*Detail Description: This roller fits the 450D with a 35" shaft only. Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris. Shaft length measures 35":*

|   |                 |         |                            |   |  |
|---|-----------------|---------|----------------------------|---|--|
| 8 | <b>R84-6080</b> | 84-6080 | Roller - Grooved Cast Iron | 0 |  |
|---|-----------------|---------|----------------------------|---|--|

*Detail Description: This heavy duty cast iron roller with a 33" body length, a 36" shaft uses greasable tapered bearings for extended life.:*

## R&R Rear Rollers

|   |                 |         |                               |   |  |
|---|-----------------|---------|-------------------------------|---|--|
| 1 | <b>R59-5630</b> | 59-5630 | Roller - Smooth Tubular Steel | 0 |  |
|---|-----------------|---------|-------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

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# Replaces Toro Reelmaster 450-D Parts

Cutting Unit  
Rollers



| Item No | R&R Part No. | OEM Part No. | Description                       | Qty Req | Order Quantity |
|---------|--------------|--------------|-----------------------------------|---------|----------------|
| 2       | R1503800     |              | Roller - Smooth UHMW Polyethylene | 0       |                |

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

## Overhaul Kits

|    |         |  |                       |   |  |
|----|---------|--|-----------------------|---|--|
| 20 | R100160 |  | Overhaul Kit - Roller | 1 |  |
|----|---------|--|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R150504 Washers, R237-54 O-rings, R253-117 Seals, R253-122 Seals, R254-78 Bearing, R254-79 Bearing Cups, R302-5 Grease Fittings, R3296-15 Locknuts, & R59-5690 Wear Sleeves:*

|    |         |  |                                 |   |  |
|----|---------|--|---------------------------------|---|--|
| 21 | R101399 |  | Overhaul Kit - UHMW 2 Pc Roller | 1 |  |
|----|---------|--|---------------------------------|---|--|

*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

## Other Parts Available

|    |         |  |                     |   |  |
|----|---------|--|---------------------|---|--|
| 30 | R150501 |  | O-Ring - Roller End | 2 |  |
|----|---------|--|---------------------|---|--|

|    |         |  |                   |   |  |
|----|---------|--|-------------------|---|--|
| 31 | R150502 |  | Roller End - Rear | 2 |  |
|----|---------|--|-------------------|---|--|

|    |         |  |                        |   |  |
|----|---------|--|------------------------|---|--|
| 32 | R150503 |  | Pin - Drive Roller End | 0 |  |
|----|---------|--|------------------------|---|--|

|    |          |         |                   |   |  |
|----|----------|---------|-------------------|---|--|
| 33 | R62-6040 | 62-6040 | Shaft - 35 Roller | 1 |  |
|----|----------|---------|-------------------|---|--|

|    |          |         |                   |   |  |
|----|----------|---------|-------------------|---|--|
| 34 | R84-6070 | 84-6070 | Shaft - 36 Roller | 1 |  |
|----|----------|---------|-------------------|---|--|

|    |          |                     |      |   |  |
|----|----------|---------------------|------|---|--|
| 35 | R253-122 | 253-122,<br>30-0640 | Seal | 2 |  |
|----|----------|---------------------|------|---|--|

|    |         |                                                                                         |               |   |  |
|----|---------|-----------------------------------------------------------------------------------------|---------------|---|--|
| 36 | R254-79 | 01-103-0060,<br>01-103-0130,<br>1-633584,<br>252-106,<br>254-79,<br>32-7800,<br>32-9590 | Cup - Bearing | 2 |  |
|----|---------|-----------------------------------------------------------------------------------------|---------------|---|--|

*Detail Description: Use R254-79M installation mandrel to properly install race.:*

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# Replaces Toro Reelmaster 450-D Parts

Cutting Unit  
Rollers



| Item No | R&R Part No. | OEM Part No.                                                                                                                                   | Description                  | Qty Req | Order Quantity |
|---------|--------------|------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|---------|----------------|
| 37      | R254-78      | 01-102-0060,<br>01-102-0130,<br>1-633585,<br>254-78,<br>32-7790,<br>32-9580,<br>93-4813                                                        | Tapered Bearing Cone         | 2       |                |
| 38      | R237-54      | 237-35,<br>237-46,<br>237-54,<br>253-35,<br>353-308                                                                                            | O-Ring - Small               | 2       |                |
| 39      | R59-5690     | 59-5690                                                                                                                                        | Sleeve - Wear                | 2       |                |
| 40      | R253-117     | 253-117,<br>253-165                                                                                                                            | Seal - Outer Triple Lip      | 2       |                |
| 41      | R150504      | 66-5620                                                                                                                                        | Washer                       | 2       |                |
| 42      | R3296-15     | 116-7306,<br>32118-5,<br>32127-23,<br>32127-47,<br>3296-15                                                                                     | Locknut - 3/4-16 Nylon Jam   | 2       |                |
| 43      | R302-5       | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease             | 0       |                |
| 44      | R150676      |                                                                                                                                                | Spacer - 2-3/4 Dia x 1-1/4 L | 0       |                |
| 45      | R150672      |                                                                                                                                                | Washer - 2-3/4 Roller        | 0       |                |
| 46      | R150718      |                                                                                                                                                | Roller End - 2-3/4 Threaded  | 2       |                |

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*Cutting Unit  
Rollers*



| Item No | R&R Part No.    | OEM Part No.                  | Description                    | Qty Req | Order Quantity |
|---------|-----------------|-------------------------------|--------------------------------|---------|----------------|
| 47      | <b>R150691</b>  | 150691                        | Screw - Set Nyloc 3/8-16 x 3/8 | 4       |                |
| 48      | <b>R170714</b>  | 302-34,<br>302-39,<br>62-3520 | Fitting - Pressure Relief      | 2       |                |
| 49      | <b>R62-6220</b> | 62-6220                       | Scraper - Front Solid Roller   | 1       |                |
| 50      | <b>R3234-11</b> | 3234-11                       | Bolt - Hex Washer HD           | 2       |                |
| 51      | <b>R59-5670</b> | 59-5670                       | Shaft - Rear Roller            | 1       |                |
| 52      | <b>R150687</b>  |                               | Roller End - Threaded          | 2       |                |
| 53      | <b>R1503471</b> |                               | Washer - Thrust SAE660 Bronze  | 2       |                |
| 54      | <b>R1503470</b> |                               | Seal - Inner Wiper             | 2       |                |
| 55      | <b>R150333</b>  |                               | Washer - Flat Keyed Outer SS   | 2       |                |
| 56      | <b>R1503230</b> |                               | Washer - Thrust Outer Keyed    | 2       |                |

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