



Replaces Toro Reelmaster 6700D Parts

Cutting Unit - Models 03853, 03854 & 03856
Rollers



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| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

R&R Rollers

| | | | | | |
|---|-----------------|--|-----------------------------------|---|--|
| 1 | R1504220 | | Roller - Smooth UHMW Polyethylene | 1 | |
|---|-----------------|--|-----------------------------------|---|--|

Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris. Shaft length measures 25-1/2":

| | | | | | |
|---|----------------|---|-----------------------------|---|--|
| 2 | R150700 | 93-2884, 94-4330, 94-4336, 99-8686 | Roller - Grooved Cast Steel | 1 | |
|---|----------------|---|-----------------------------|---|--|

Tech Note: Constructed with cast steel body and a through shaft. This heavy duty roller uses tapered roller bearings for extended life. Shaft length measures 26-1/2":

| | | | | | |
|---|-----------------|--|-----------------------------------|---|--|
| 3 | R1504200 | | Roller - Smooth UHMW Polyethylene | 1 | |
|---|-----------------|--|-----------------------------------|---|--|

Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris. Shaft length measures 24-1/4":

| | | | | | |
|---|----------------|---------------------|--|---|--|
| 4 | R150710 | 93-1250, 94-4331 | Roller - Smooth Heavy Duty Tubular Steel | 1 | |
|---|----------------|---------------------|--|---|--|

Tech Note: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. Shaft length measures 24-1/4":

Overhaul Kits

| | | | | | |
|----|----------------|--|---------------------------------|---|--|
| 10 | R101399 | | Overhaul Kit - UHMW 2 Pc Roller | 1 | |
|----|----------------|--|---------------------------------|---|--|

Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

| | | | | | |
|----|----------------|--|-----------------------|---|--|
| 11 | R100137 | | Overhaul Kit - Roller | 1 | |
|----|----------------|--|-----------------------|---|--|

Tech Note: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:

| | | | | | |
|----|----------------|--|-----------------------|---|--|
| 12 | R100141 | | Overhaul Kit - Roller | 1 | |
|----|----------------|--|-----------------------|---|--|

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Tech Note: Includes 2 ea: R253-117 Seals, R253-152 Seals, R254-78 Bearings, R254-79 Cups, R302-5 Grease Fittings, R3296-15 Locknuts, R5-4038 Wear Sleeves, R150504 Washers:

Other Parts Available

| | | | | | |
|----|-----------------|---|---------------------------------|---|--|
| 20 | R1504230 | | Shaft - SS Fits R1504220 Roller | 1 | |
| 21 | R150702 | | Shaft - Roller | 1 | |
| 22 | R1504210 | | Shaft - 2 Pc Roller | 1 | |
| 23 | R150713 | | Shaft - Fits RR Rear Roller | 1 | |
| 24 | R1503470 | | Seal - Inner Wiper | 2 | |
| 25 | R1503230 | | Washer - Thrust Outer Keyed | 2 | |
| 26 | R1503471 | | Washer - Thrust SAE660 Bronze | 2 | |
| 27 | R150333 | | Washer - Flat Keyed Outer SS | 2 | |
| 28 | R3296-15 | 116-7306, 32118-5, 32127-23, 32127-47, 3296-15 | Locknut - 3/4-16 Nylon Jam | 2 | |
| 29 | R253-122 | 253-122, 30-0640 | Seal | 2 | |
| 30 | R254-79 | 01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590 | Cup - Bearing | 2 | |

Tech Note: Use R254-79M installation mandrel to properly install race.:

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| 31 | R254-78 | 01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813 | Tapered Bearing Cone | 2 | |
| 32 | R253-117 | 253-117, 253-165 | Seal - Outer Triple Lip | 2 | |
| 33 | R5-4038 | 5-4038, 51-2420 | Sleeve - Wear Reel Shaft | 2 | |
| 34 | R150504 | 66-5620 | Washer | 2 | |
| 35 | R302-5 | 21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181 | Fitting - Grease | 2 | |
| 36 | R253-152 | 253-116, 253-152 | Seal - Inner Roller | 2 | |
| 37 | R94-4328 | 94-4328 | Shaft - Rear Roller Fits OEM | 1 | |
| 38 | R93-1256 | 93-1256 | Shaft - Fits OEM Rear Roller | 1 | |
| 39 | R94-4329 | 94-4329 | Shaft - Greasable Fits OEM | 1 | |
| 40 | R93-2887 | 93-2887 | Shaft - Roller | 1 | |
| 41 | R500534 | 1-633585 | Bearing - with Cup | 2 | |

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