

Front Rollers





R	&R	5" Reel Units	sen LF-3400 Parts					
	R&R Part No.	Front Rollers OEM Part No.	Description	Qty Req	Order Quantity			
	Front Roller			I				
1	R700530	132202	Roller - Smooth Tubular Steel	0				
	Detail Description: Constructed with a through shaft, this heavy-duty roller uses greasable tapered bearings for extended life.:							
2	R700535		Roller - Smooth Tubular Steel	0				
	Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:							
3	R1013610		Roller - Smooth UHMW Polyethylene	0				
		Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:						
4	R1013675		Roller - Fusion Smooth UHMW Polyethylene	0				
		Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:						
5	R100100	123268	Roller - Grooved Repairable Steel	0				
	Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:							
6	R1013602		Roller - Grooved UHMW Polyethylene	0				
	Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:							
7	R1013670		Roller - Grooved UHMW Polyethylene	0				
	Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings.:							
Overi	haul Kits							
	R100137		Overhaul Kit - Roller	1				

R	& R ducts	<b>Replaces Jacobsen</b> 5" Reel Units	LF-3400 Parts			
	R&R	Front Rollers OEM		Qty	Order	
No	Part No.	Part No.	Description	Req	Quantity	
		ption: Includes 2 ed.: R3296-15 Lock als, R5-4038 Wear Sleeves, R254-78	knuts, R302-5 Grease Fittings, R253-122 S Bearings & R254-79 Bearing Cups:	seals,		
21	R700505		Conversion Kit - Roller	1		
	Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:					
22	R101399		Overhaul Kit - UHMW 2 Pc Roller	1		
	ball bearing		a. Black UHMW Plastic Rollers that do no shers, R1503470 Seals, R150333 Thrust Thrust Washers:	t use		
23	R114-5430	114-5430	Overhaul Kit - Roller	1		
		iption: Includes 4 ea.: R112-7494 Sec Bearings & R114-3745 Locknuts:	als; 2 ea.: R302-5 Grease Zerks, R114-371	7 Seals,		
Othe	r Parts Avail	able				
30	R100102	3003416, 366589	Shaft - Roller	1		
31	R700502	700502	Retainer - Grease	2		
32	R254-79	254-79, 4121175	Cup - Bearing	2		
Detail Description: Use R254-79M installation mandrel to properly install race.:						
33	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2		
34	R328062	328062	Seal - Roller	2		
35	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2		
36	R700501	700501	Roller End - Regreasable	2		
37	R412063	412063	Screw - Sq. HD. Set	2		

Repro	& R ducts	Replaces Jacobsen I 5" Reel Units	LF-3400 Parts				
	R&R Part No.	Front Rollers OEM Part No.	Description	Qty Req	Order Quantity		
38	R700538	700538	Shaft - Fits R700535	1			
39	R170308		Roller End - Solid 3	2			
40	R500534	500534, R500534	Bearing - with Cup	2			
	Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:						
42	R5-4038	5-4038	Sleeve - Wear Reel Shaft	2			
43	R150504	150504	Washer	2			
44	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2			
45	R1503470		Seal - Inner Wiper	2			
46	R1503230		Washer - Thrust Outer Keyed	2			
47	R1503471		Washer - Thrust SAE660 Bronze	2			
48	R150333		Washer - Flat Keyed Outer SS	2			
50	R150673	150673	Washer - 3 Repairable Roller	11			
51	R150676	150676	Spacer - 2-3/4 Dia x 1-1/4 L	10			
52	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4			
53	R100103		Roller End - Grooved	2			
54	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2			
55	R253-122		Seal	2			
56	R100110	100110, 391202	Scraper - Fits R100100	1			
	Detail Descr	iption: Fits R100100 3" Grooved Roller	- 1-1/4" Spacing:				

	& R ducts	<b>Replaces Jacobsen</b> 5" Reel Units Front Rollers	LF-3400 Parts	Otv	Order
	Part No.	Part No.	Description	Qty Req	Quantity
57	R253-117	253-117, 3004882	Seal - Outer Triple Lip	2	
58	R114-3717		Seal	2	
59	R112-5290		Bearing - Stainless	2	
60	R112-7494		Seal	4	
61	R114-3745		Locknut - Bearing - Stainless	2	
62	R1013671		Shaft - Roller	1	
63	R300106		Screw - Set 5/16-18 x 1/4	4	