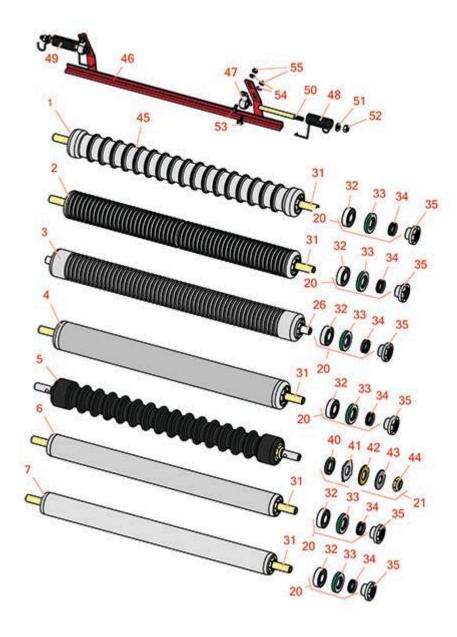




DPA Cutting Unit - Models 04618, 04619 & 04624 Rollers











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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
R&R F	Rollers						
1	R115-7386	115-7386	Roller - Wide Grooved Machined Aluminum - 2-1/2 Dia	1			
		cted with a through shaft, to t amount of ground contac	his aluminum roller is machined with 1-1/8' ct and uses ball bearings.:	" wide			
2	R115-7360	115-7360	Roller - Narrow Grooved Machined Aluminum - 2 1/2	1			
	Tech Note: Constructed with a through shaft, this aluminum roller is machined with narrow grooves and uses ball bearings.:						
3	R121-4675	121-4675	Roller - Extended Machined Grooved	1			
4	R115-7388	115-7388	Roller - Smooth Tubular Steel 2-1/2 in Dia	1			
	Tech Note: Constructed with a through shaft, this steel roller uses a through shaft and ball bearings.:						
5	R1502650		Roller - Grooved UHMW Polyethylene	1			
	Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:						
6	R140-5560	105-5776, 106-6945, 107-3509, 119-4093, 120-9595, 140-5560	Roller - Smooth 2 in Steel Rear	1			
7	R115-7356	115-7356	Roller - Smooth Tubular Aluminum - 2 in Dia	1			
	Tech Note: Constructed with a through shaft, this light weight aluminum roller uses a through shaft and ball bearings.:						

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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity				
20	R107-1594	107-1594	Overhaul Kit - Roller	1					
	Tech Note: Includes 2 ea.: R106-6941 Seals, R106-6942 V-Rings & R251-347 Bearings:								
21	R101399		Overhaul Kit - UHMW 2 Pc Roller	1					
	Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:								
Othe	r Parts Available								
31	R119-4090	119-4090	Shaft - Roller - Hardened	1					
32	R251-347	251-347, 72-5690	Bearing - Ball	2					
33	R106-6941	106-6941	Seal - Double Lip	2					
34	R106-6942	106-6942	V-Ring - Roller	2					
35	R108-3151	106-6939, 108-3151	Locknut - Roller - Stainless	2					
36	R120-5404	120-5404	Shaft- Roller	1					
40	R1503470		Seal - Inner Wiper	2					
41	R1503230		Washer - Thrust Outer Keyed	2					
42	R1503471		Washer - Thrust SAE660 Bronze	2					
43	R150333		Washer - Flat Keyed Outer SS	2					
44	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2					
45	R99-6216	99-6216	Tube - Grooved - 1 1/8 Spacing	1					
46	R106-9095-01	106-9095-01	Scraper - Assy	3					

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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
47	R256-239	256-239	Bearing	6	
48	R106-9093	106-9093	Spring - RH - SS	3	
49	R106-9094	106-9094	Spring - LH - SS	3	
50	R106-9091	106-9091	Pin - Scraper	6	
51	R33094-00	33094-00, 93-5914	Washer - Flat - 8mm Hardened	6	
52	R33024-00	33024-00	Locknut - 8mm x 1.25	6	
53	R33113-016	33113-016, 48-7620	Bolt - Hex Washer M6-1.0 x 12	12	
54	R24M7139	24M7139, 3256-16, 33093-00, 43-5930	Washer - Flat 6mm	12	
55	R33023-00	33023-00, 48-7900, 49-7810	Locknut - ESNA 6mm x 1.0	12	